



A Review: Structural Shape and Stress Control Techniques and their Applications

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Abstract

This review article presents prior studies on controlling shape and stress in flexible structures. The study offers a comprehensive survey of literature concerning the adjustment and regulation of shape, stress, or both in structures and emphasizes such control's importance. The control of systems is classified into three primary classes: nodal movement control, axial force control, and controlling the two classes concurrently. Each class is thoroughly assessed, showcasing diverse methods anticipated by various scholars. Furthermore, the paper discusses methods to reduce the number of devices (actuators) to adjust and optimize actuators' placement to achieve optimal structural control, considering the cost implications of numerous actuators. Additionally, various actuators are presented in detail, their advantages and disadvantages are also discussed. Moreover, the applications of the presented techniques are reviewed in detail, the essential recommendations for future work are also suggested.

1 Introduction

Shape and/or control of structures is crucial in modern engineering, allowing for the creation of innovative and efficient designs across various fields. The capacity to actively manipulate and adjust structures' shape and/or stress provides unparalleled performance, durability, and safety advantages. Recent progress in materials science and intelligent systems has transformed shape control, leading to exciting applications in aerospace, civil engineering, robotics, and biomedicine. An adjustment involves minor modifications or movements to enhance performance or achieve a desired result. Shape control minimizes or eliminates structural deformation from external disruptions [1]. Consequently, specific structures are intentionally designed with the ability to alter their shapes by adjusting the lengths of components or applying forces to them [2]. Varying bar lengths cause stress changes in indeterminate structures. Thus, internal forces should also be considered.

Structural engineering achieves control or adjustment of structures through altering the length of some bars. These length changings are made possible using embedded devices known as actuators, which produce the necessary length changes [3]. To achieve precise shape control, the devices must be able to lengthen and shorten. "Adjustment" refers to minor joint displacements or axial force changes to achieve the targets. The terms control and adjustment can be used interchangeably in this context. Although the concept of length changing causing changes in shape is straightforward, research on analytical and numerical techniques is limited, especially regarding direct approaches. Former studies in this field can be categorized into three main groups: nodal movement, axial force, and both cases control together.

Thus far, only a few review articles are available in the field of structural shape control; for example, two reviews were conducted in 1999 by Sunar and Rao [4], and in 2002 by Irschik [5], the reviews were dedicated for the studies used piezoelectric actuators. This paper covers the research conducted on shape and/or stress control of structures to date. It also covers the studies about several types of actuators and the research about optimization in the number of actuators and their optimal locations. It's crucial to underscore that for this study, the literature review was conducted using the highly reputable Web of Science database. This database was chosen for its comprehensive coverage and

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rigorous selection process, ensuring the inclusion of only high-quality research. The review focused on the latest advancements in shape and stress control, as well as actuator technologies, specifically for structural applications. To ensure a thorough and comprehensive collection of relevant research, a search strategy combining titles, topics, and keywords was employed. The main key terms used in the search were “shape control”, “displacement control”, “stress control”, “actuators”, and “structures”.

2 Structural Control

2.1 Shape Control

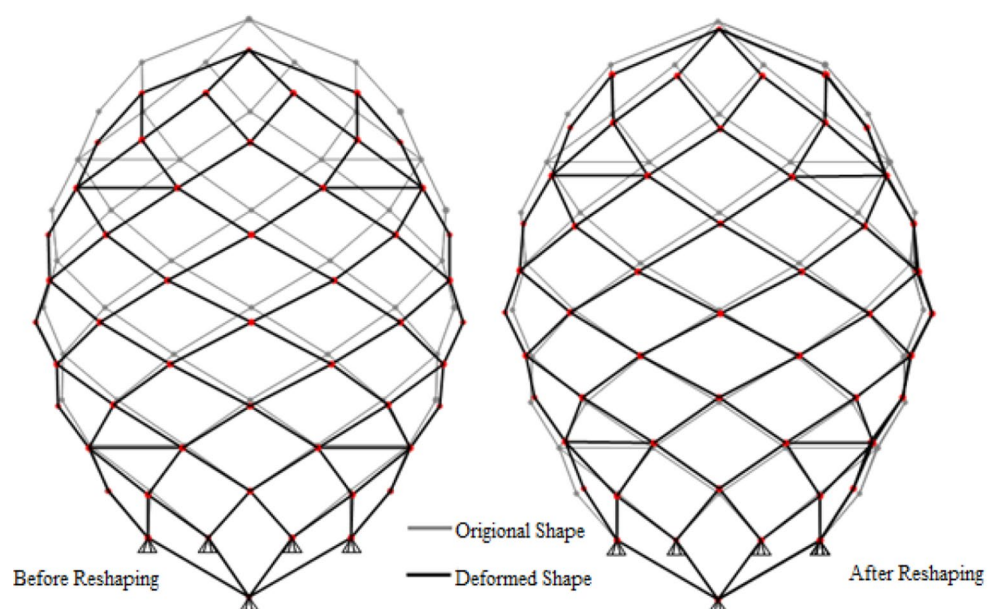
In structural engineering, the configuration of flexible structures holds great importance. Typically, their structural geometry is defined by nodal positions; these structures often support sensitive equipment used in scientific or communication applications, necessitating high geometric accuracy for optimal performance, especially in exacting situations like space [6–9]. The structures in space are intended to be lightweight, leading to high flexibility and shape imperfections from various factors such as manufacturing errors, thermal distortion, and transportation loading. Thus, adjusting these structures with appropriate corrections is crucial to maintain accuracy [10, 11]. The concept of reshaping was initially presented by Weeks [12, 13], who provided explanations for methods concerning the determination and management of static shapes in extensive space systems. Mitigation of static distortion by applying temperature was then developed analytically [14] and computationally [1].

The primary objective of reshaping is to diminish the influence of exterior disturbances on the distortion of the structure through suitable elongation [5, 14]. In cases where shape distortion is undesirable, adjustments to nodal positions are necessary for reshaping, which is done by altering the length of some bars [15, 16]. Shape control is closely related to control engineering and is a branch of structural engineering; an example of shape restoration is illustrated in Fig. 1. One approach to effectively control external displacement is to adjust the length of active members; identifying active bars and determining the required size of actuation for those bars is essential. Researchers like Korkmaz [17] have addressed this issue in several studies on structural control. Additionally, static shape adjustment approaches were studied by Burdisso and Haftka [18], and Ziegler [1].

Over time, more researchers have explored various approaches to shape control. Indirect methods, like Subramanian and Mohan's successive peak error correction algorithm [20], have proven economical and practical for correcting shape deformation; further improvements were made to the algorithm by Skelton and DeLorenzo [21]. Yoon [22] used finite element analysis (FEA) to control the shape of adaptive one-dimensional structures for performance optimization, and Salama, Umland [23] employed simulated annealing with FEA for controlling a truss system. In another study, piezoelectric sensor distribution was implemented for shape control for intelligent structures based on FEA [24]. In addition, shape-controlling methods have been derived, considering curvatures and slopes as fine-tuning criteria [25, 26] and eigenstrain actuation [27].

Concerning direct methods, Mitsugi, Yasaka [28] studied the direct method of using the generalized inverse of a Jacobian matrix to determine inputs for shape control pertaining

Fig. 1 Reshaping a structure after deformation due to external loading adapted from Saeed, Manguri [19]



to cable length variations. In addition, a direct method based on Maysel's formula was proposed by Nyashin, Lokhov [29] for nodal displacement control of trusses. The surface accuracy method for cable mesh reflectors was presented by Tanaka and Natori [30]. An effective method to control the shape of flexible structures was proposed based on the linear force method [31] and then coupled with optimization algorithms [32]. Tanaka [33] developed the "surface adjustment mechanisms" method, an innovative approach for resembling and correcting the surface deformation of an antenna. This approach creates connections between surface errors in antennas and the resulting alterations in antenna gains caused by deliberate deformations, allowing for correction following the assessment of the initial deformation of the antenna surface based on signal gain impacts resulting from implemented modifications. Tanaka [33] also determined that this method reduced calculation costs and improved applicability. Furthermore, the deformed cantilevers' shape was controlled by employing Timoshenko beam coupling with strain actuation theory using piezoelectric [34] and laminated piezoelectric [35]. Du, Zong [16] suggested an optimization-driven method for modifying the shape of structures.

Regarding shape-controlling applications, it has been utilized in various structures to address shape distortion issues. For instance, Senatore, Duffour [36] conducted intensive studies on adaptive trusses, Yang and Ngoi [37] focused on controlling a beam's shape using piezoelectric. They derived a solution for beam deflection that considered the actuation of piezoelectric and external forces. Although they presented case studies demonstrating the potential of analytical solutions for shape control, they also acknowledged that achieving the desired shape was challenging due to limited actuation [37]. Burdisso and Haftka [18] stated the efficient analysis of shape distortion statistics in antenna structures. For cable mesh antenna reflector surfaces, precise adjustments are required to achieve enhanced amplification or focused signal directionality, enabling the minimizing of ground terminals or capture of faint signals through the alteration of cable length [16]. In addition, the distorted shapes of cable mesh antenna [28, 30, 33, 38–44] for prestressed cable structures [31, 45–47] and plate wings [48] were restored. Trak and Melosh [49] also explored shape control of deployable cable net reflectors based on self-equilibrated stresses, achieving shape control without iteration. They studied the manipulation of a truss's shape by adjusting nodal coordinates to counteract deformation, demonstrating that minor changes in the truss's geometry did not significantly impact the determinate truss bar forces. Further numerical applications of shape control theories were allied to a single-layer egg structure [19] double-layer domes [50, 51].

The number of studies that have been conducted for shape controlling in the disciplines of civil, mechanical and aerospace engineering from 2010 to 2023 are shown in Fig. 2. A formulation was developed by You [52] for nodal movement control of a prestressable pin-jointed assembly presented in Fig. 3. He was interested in prestressing effects and he didn't put the effect of external loading into account.

$$d_s = Ee_{os} \quad (1)$$

Where d_s is the displacements at nodes resulting from the adjustment of displacements, E is the matrix that relates external nodal movement and actuation, and e_{os} is the actuation applied to modify the shape.

Then, it was further developed by insetting external loading effects [11]

$$Ee_{os} + d_p = d_t \quad (2)$$

Where d_p and d_t are nodal displacements due to loading and targeted ones, respectively.

After that, the method was progressed by giving the desired displacement in a domain and involving optimization algorithms [10].

$$-d_t \leq -Ee_{os}d_p \leq d_t \quad (3)$$

Equation (3) is subjected to the optimization function below to minimize the sum of the total actuation and eliminate the actuators out of the domain of $[L_b \text{ and } U_b]$, which are lower bound and upper bounds, respectively.

$$\min f(x) = \sum_{i=1}^n e_{oi} \quad (4)$$

2.2 Stress Control

Specific structures may require more attention to controlling the internal forces within their members rather than focusing solely on displacements or deformations. An example is seen in systems containing cable members that may become slack under specific loads, necessitating tightening to maintain their structural integrity [53]. Conversely, slender struts may face instability due to buckling failure requiring reduced compressive force [54–56].

It is essential to note that bar length actuation impacts axial force only in structures with a high degree of indeterminacy. This discussion centers around controlling axial forces in specific structural members to prevent structural failure caused by over- or under-stressing due to loading.

Fig. 2 Number of studies were conducted from 2010–2023

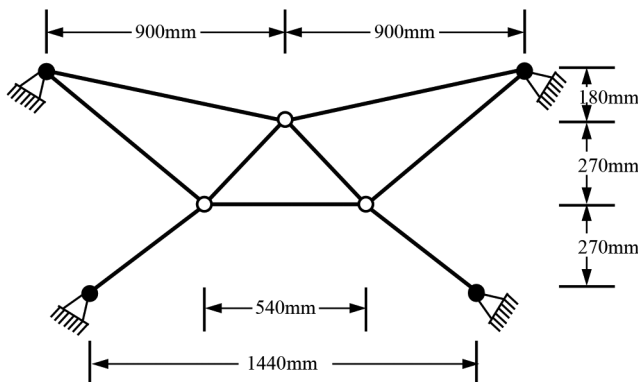
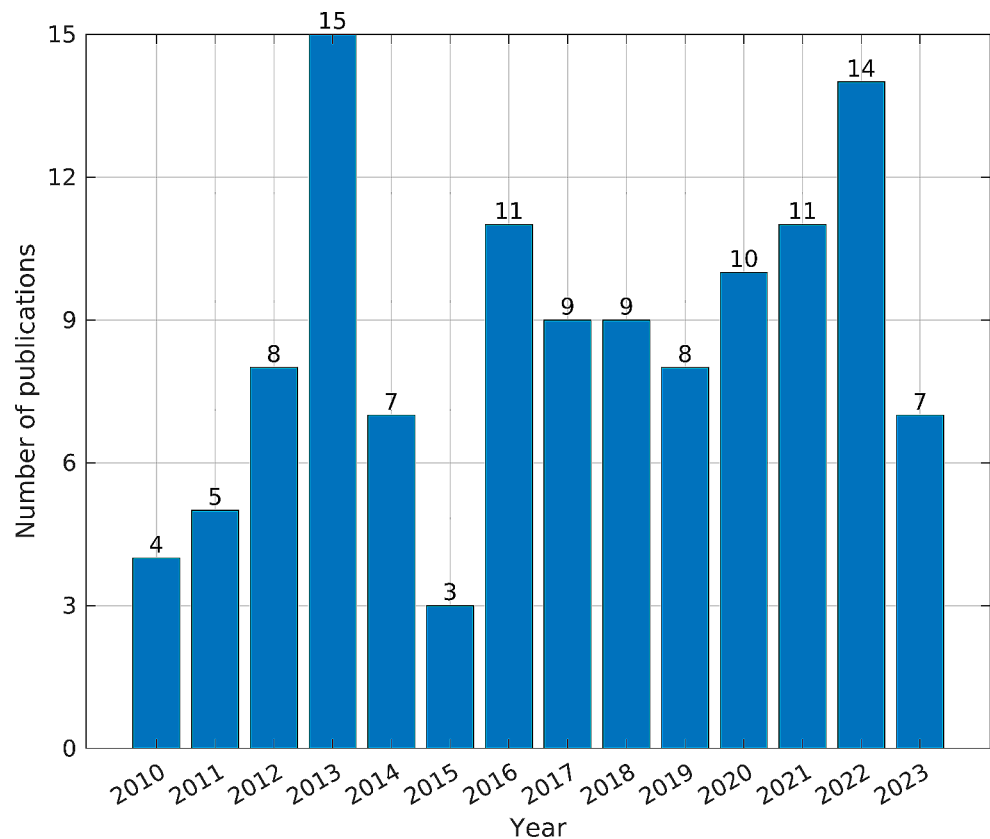


Fig. 3 A 2D pretensioned cable structure You [52]

While the study of internal force control in structures is limited, some related works have been reviewed and summarized in this section, mainly focusing on the broader concept of prestressing in structures. Prestressing, strictly speaking, is typically applied to indeterminate structures. However, all structures experience some degree of “pre-stressing” owing to their deadweight. Enormous space systems, often indeterminate, can be specifically prestressed to reduce overall weight. This is achieved by adjusting the internal forces to be more tensile-dominant, thereby decreasing the reliance on bulky compression struts and enabling the structure to span more considerable distances [57].

The prestressing technique directly involves the length actuation of structural members. Kwan and Pellegrino [58] discussed methods for calculating length actuation before applying the load; the aim is to attain a particular prestress arrangement using the force method (FM). The researchers also investigated finding the best locations for actuators that apply prestress to pin-jointed trusses and the most effective actuator adjustments for improving an existing, incorrect prestress state. Roth and McCarthy [59] proposed a method coupled with a genetic algorithm; the technique suggests pretension on the tensegrity structures so that the compression members can resist six times more than before prestressing. Another approach to controlling forces in prestressed systems is pre-tensioning the bars to an anticipated amount [60]. The process to analyzing the pre-tension in a prestressable space structure relied on linear superposition. The computational outcomes demonstrated the approach’s correctness, reliability, and effectiveness, making it appropriate for analyzing prestressable networks.

In different studies, stress has been controlled and become a constraint in topology optimization studies using bi-directional evolutionary structural optimization (BESO) [61–65]. In addition, the influence of self-stress in tensegrity structures was studied theoretically and experimentally [66, 67]. Furthermore, Dai and Yu [68] developed a new method for creating shell openings that takes advantage of

the powerful modeling capabilities of Grasshopper. This visual programming language is integrated with the Rhinoceros 3D software to control stress in designing shell structures. In addition, the Stress-Aware Optimal Actuator Placement (SOAP) framework is a novel approach to placing actuators on composite structures. SOAP considers the residual stresses generated in the structure when the actuators are activated, and it minimizes the residual stresses by optimizing the actuator placement [69]. Piezoelectric actuators nullify the axial force in members in a one-dimensional structure [70].

The applications of force control can be found in several structures like stress control on a Levy cable domes [71], adaptive cable domes [72]. In addition, prestressing has been done for several structures like cable-strut structures [73–78], cable domes [79, 80] tensegrity systems [81–84]. Studies conducted in force control or prestressing of cable

or tensegrity structures between 2010 and 2023 are presented in the line graph in Fig. 4.

2.3 Shape and Stress Control Simultaneously

In practical applications, it can be challenging to manipulate a sole inconstant without affecting other variables simultaneously. For instance, when restoring an antenna's shape to a predefined target by adjusting specific member lengths, one must be careful not to cause dangerous levels of strut forces or slacken cables due to reduced internal force. This requires controlling nodal displacements and bar forces, which is typically challenging.

Limited research has been conducted on controlling both shape and internal forces. Kawaguchi, Hangai [85] explored an analytical approach using the linear force method to control the stress and shape of prestressable trusses. They validated their proposed method by comparing computational

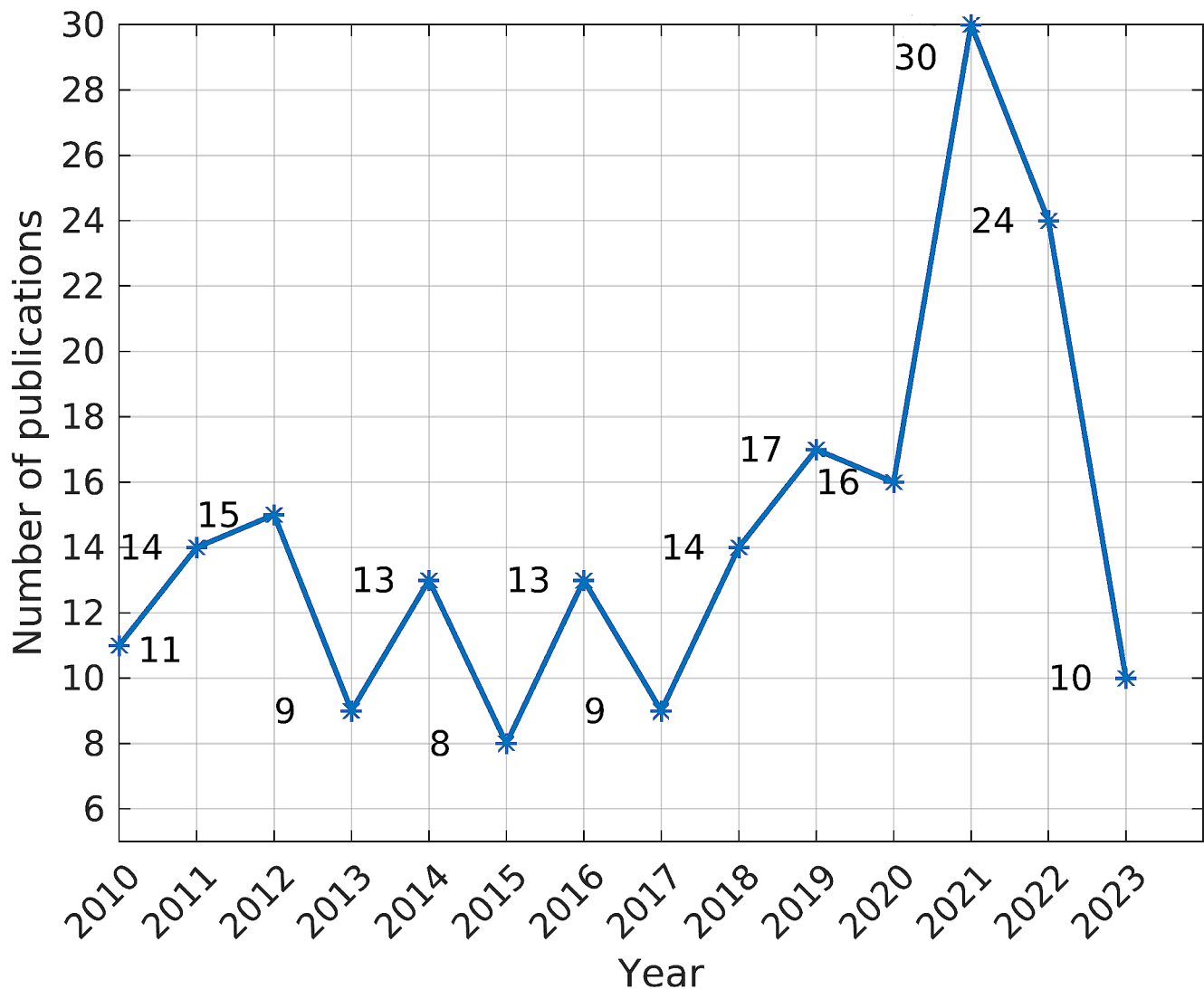


Fig. 4 Research about force control or prestressing cable or tensegrity structures from 2010 to 2023

results with experimental findings on a pin-jointed tensile structure. The experiments focused on identifying difficulties related to controlling displacement components. Yuan, Liang [86] presented a study using a nonlinear force method to simultaneously control cable structures' nodal displacements and axial forces. Another study by You [52] proposed a displacement control method for prestressed cable structures derived from FM and elastic deformations. The technique directly linked length adjustments and displacements in prestressed systems. The validation was done by comparing computational and experimental results on a preattentive 2D cable structure shown in Fig. 3. However, this method is limited to structures made of materials that exhibit linear elasticity and applies only to cases with small deformations. Similarly, Kawaguchi, Hangai [85] investigated stress and shape adjustment of prestressable trusses; they employed a straightforward analytical approach grounded in FM. However, they faced difficulties in confirming computational results by practical testing. Senatore and Reksowardojo [87] developed a study to control the force and displacement of adaptive structures with optimal actuators.

Innovative structures have the ability to adapt their configuration, damping, and stiffness, to environmental deviations [17]. The study found applications in space structures with a high level of precision, for example, reflectors. However, minimal damping, changing temperature status, and slackness in the joint can disturb these structures. Actuator control can help mitigate these effects. Sener, Utku [3] discussed shape adjustment in prestressable adaptive space pin-jointed assemblies to meet precision requirements for supported instruments. They emphasized the need for exact control methods as approximate methods were inadequate for achieving the required micrometer-level geometry control for precise measuring instruments upheld by flexible space trusses. Furthermore, a process of optimizing multiple objectives was presented using a genetic algorithm for shape control of a prestressed cable structure [88]. Wang, Li [46] argued that multi-objective optimization methods were

unsuitable for cable structures that demand high surface precision. This is due to the low accuracy of the solutions obtained and the extensive computational burden associated with large and/or delicate pin-jointed systems. Such methods might lead to substantial misshape or extensive stress in members. To address this, an algorithm was suggested for member and joint exchange that could be used to find alternate arrangements of members and joints in truss structures that result in lower surface errors and axial forces [89].

Furthermore, an iterative procedure that combines the linear displacement control technique and the non-linear force method to control the shape of prestressed cable structures was presented by Xu and Luo [90]. The computational results indicated that the non-linear method agreed with the expected results, while the equivalent outcomes of the linear method showed significant discrepancies. The researchers concluded that the non-linear approach presents a marked improvement over the linear one, particularly when considering maintaining prestressing. Manguri, Saeed [55] proposed a technique based on FM and interior point algorithm through altering the length of some bars, nodal displacements, and axial force controlled; they also considered buckling in their work, the technique applied on several numerical examples see Fig. 5. In a different study, axial force and external nodal displacements of cables and trusses were simultaneously adjusted while the weight of the structures was optimized [91]; their technique was derived from FM and coupled with the interior point optimization algorithm. A linear method for shape and stress control was used to see the validity of the technique on a linear and geometrically non-linear structure [92].

3 Types of Actuators

An actuator is a device that uses a power source to create mechanical motion. They are used in various applications, including engineering, machinery, aerospace, industrial, and medical [93]. This paper discusses the most used actuators to control shape and stress in structures.

3.1 Mechanical Actuators (Turnbuckles)

The turnbuckle consists of two threaded eye bolts, one screwed into each end of a small metal frame, one with a left-hand thread and the other with a right-hand thread, as presented in Fig. 6. When the eye bolts are turned, they screw into each other, shortening or lengthening the turnbuckle. This changes the tension in the rope or cable threaded through the eye bolts [94, 95]. Researchers like Lee and Shin [96], and Olsson [97] developed novel types of turnbuckle with a regular cross-section. Shin and Lee

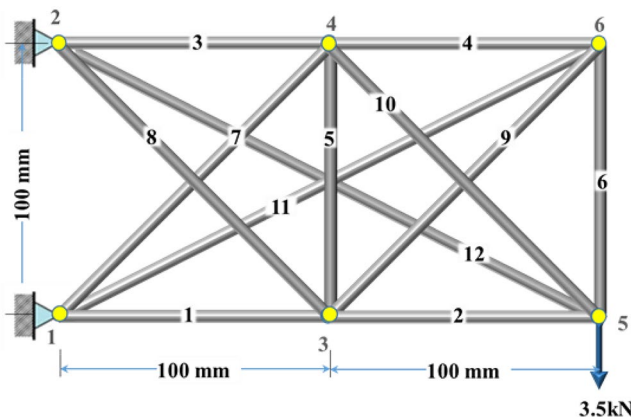


Fig. 5 A 2D prestressable truss [55]

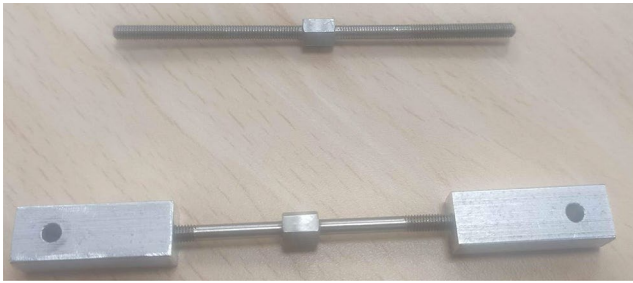


Fig. 6 A mechanical Actuator (turnbuckle)

[95] considered the flexural elements of a turnbuckle as beam-column components under the influence of both tensile force and moment; it becomes feasible to derive the relationship between load and displacement theoretically. Researchers used the mechanical actuator to change the force in members and/or relocation of joints [98, 99]. In addition, Turnbuckles were implemented to develop external post-tension in reinforced concrete beams [100–102].

3.2 Thermal Effect

Employing heating effects as an actuation technique can present a practical solution for mitigating static distortion in a big space system caused by its deformed shape. This method involves altering the temperature of the control elements. To ensure its effectiveness, choosing an active component with a high coefficient of thermal expansion is crucial.

Haftka and Adelman [14] conducted shape adjustment experiments on space structures utilizing heat as the actuation mechanism. Additionally, they conducted a study to anticipate and evaluate the impact of actuator inaccuracy on the shape adjustment process for delicate space systems, with the applied temperature serving as the actuation method [103]. Furthermore, Giusti, Mróz [104] described a method for designing thermomechanical actuators. The method uses topology optimization to maximize the output displacement of the actuator. Topology optimization is finding an object's optimal shape by minimizing a cost function while satisfying constraints. In this case, the cost function is the output displacement, and the constraints are the mechanical and thermal equilibrium equations [105].

3.3 Piezoelectric

The utilization of piezoelectric actuators for shape control in flexible structures is an exciting application of piezoelectric materials [106]. These materials are the most commonly used intelligent materials for shaping systems. Irschik [5], and Sunar and Rao [4] have extensively discussed and reviewed the concept of shape control through piezoelectric

actuation. Numerous researchers have applied piezoelectric actuators to control the shape of flexible structures. For example, Yang and Ngoi [37] and Hadjigeorgiou, Stavroulakis [34] used them to control the shape and identify damage in a beam and a cantilever composite beam, respectively. Additionally, Koconis, Kollar [107], Koconis, Kollar [108], Wang, Chen [24], and Chee, Tong [25], Chee, Tong [26] employed piezoelectric actuators for static shape control of intelligent structures.

A novel form of actuator called the laminated piezoelectric (LP) was applied by Yu, Zhang [35] to shape a cantilever beam. The LP consists of many piezoelectric patches with identical geometric and material parameters. Although Piezoelectric actuators are a valuable tool for shape adjustment, they have some drawbacks. They are highly sensitive to temperature variations, which can affect their performance. They produce relatively small displacements that may not meet the required range for certain applications. Additionally, their inherent nonlinear behavior necessitates complex computational techniques for accurate control. These drawbacks can be mitigated, but in some cases, it may be necessary to use a different type of actuator [109].

Wang, Qin [110] introduced a mathematical model focused on shape control of piezoelectric intelligent structures. The study utilizes a genetic algorithm to analyze optimal shape control outcomes for piezoelectric materials in a cantilever plate configuration, where both ends are subjected to specific loads. The analysis is conducted from various perspectives, such as precision reference or cost reference.

3.4 Shape Memory Alloy (SMA)

SMA is a comparatively recent and valuable material that has gained popularity owing to its exceptional characteristics. For example, considerable strength and an extended range of movement, compact size, and lightweight. Consequently, it has found increasing applications in various fields. One area of recent research involves using SMA for structural control purposes. Song, Ma [111] comprehensively reviewed SMA material applications in structural control. However, it is essential to acknowledge that Peng, Jiang [112] expressed concerns regarding SMA's limited stability and controllability, posing challenges to achieving precise actuation. While SMA holds great promise for structural control, addressing the issues related to stability and controllability is crucial for ensuring accurate actuation. Further research in this domain is necessary to harness SMA's potential in control applications fully.

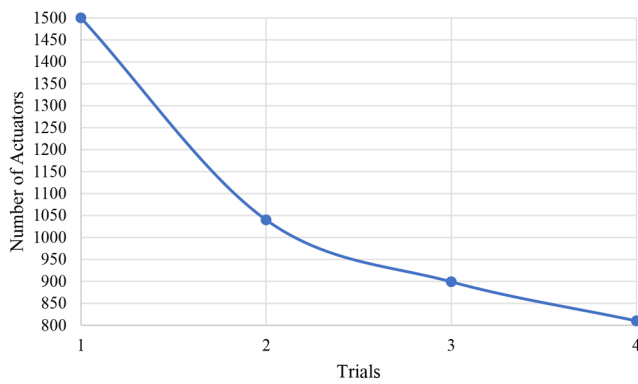


Fig. 7 Minimizing actuator numbers in four iterations

4 Number of Actuators

Controlling a specific structure effectively requires an optimal number of actuators to address shape distortions and bar forces. Actuator numbers are needed contingent on the structure's characteristics and the desired control over nodal displacements and axial forces. Research by Salama, Umland [23] suggests that adding more actuators leads to more accurate shape corrections. However, due to the high cost, there is a limitation of the actuators that can be used for adjusting and resolution. Thus, finding the ideal quantity of actuators for a specific problem is crucial. Haftka and Adelman [113] tackled the task of choosing a certain number of actuator positions (n) from a larger pool of available sites (m) to control the shape of large space structures statically.

Yuan and Yang [114] proposed a technique based on the singular value decomposition method to minimize actuators that adjust a sizeable deployable mesh reflector shape. In another study conducted by AlBahar, Kim [69] developed an SOAP framework to be more effective than conventional approaches in reducing deformation and residual stresses. It has also been shown to find the optimal solution with fewer actuators. Ali, Ghotbi [115] used Genetic Algorithm (GA) and sequential quadratic programming (SQP) to minimize the number of actuators to optimize the structural weight of a truss structure. Chanekar, Chopra [116] suggested a new approach for optimal actuator placement with several advantages over previous approaches. First, it can find the global optimal solution, which is the best possible solution to the problem. Second, it can be applied to both stable and unstable systems. Third, it does not require an initial controllable actuator combination, which makes it more flexible and easier to use. Other researchers like Chen, Jiang [117], Dhingra and Lee [118], and Du, Yue [119] investigated the optimal placement of actuators. Other studies have been conducted to minimize imbedded actuators for deformation control in several iterations in cable structures [120], and domes see Fig. 7 [121].

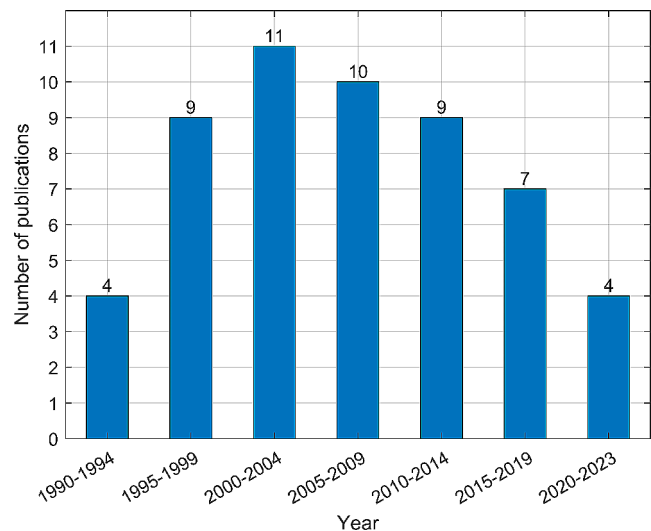


Fig. 8 Studies on actuator placement in 1990–2023

Haftka [122] introduced the notion of “ideal actuators” to approximate the required quantity of actuators, reducing shape errors and evaluating their effectiveness in minimizing the truss bars members needing actuators. In another approach, Kincaid [123] utilized simulated annealing to achieve a near-optimal solution for the arrangement of actuators in assemblies with numerous members. Simulated annealing proved a practical computational technique, providing an efficient approach for actuator placement calculations without exhaustively searching all possible configurations. In another study, optimal actuators were utilized to control force and shape simultaneously [87].

5 Optimal Location of Actuators

The positioning of actuators to achieve the best control of a structure has a great importance [124–128]. Subsequently, various endeavors have been undertaken to optimize and decrease the structural deformation by identifying the most effective locations for actuators, the number of studies has been conducted since 1990 up to 2023 are shown in Fig. 8. This involves determining the least actuators required to accomplish the tasks. Furuya and Haftka [129] discovered that, even for small structures, the potential combinations for placing controllers could be vast. Due to the expensive cost of installing numerous actuators for control purposes, the quantity of actuators is usually restricted. As a result, finding the best locations for actuators becomes critical. Various researchers have tackled this issue by seeking global or nearly optimal solutions. Kwan and Pellegrino [58] stressed the significance of actuator locations in adjusting an inaccurate prestress distribution and obtaining optimal actuator adjustments for required actuation.

Haftka [130] explored analytical methods for optimally placing thermal and force actuators to control static distortions in massive space systems. The derived formulation drew on designing against the worst disturbances and minimized the analytical effort through numerical means. The study emphasized that actuator placement was more crucial for force actuators, though it was also important for thermal actuators. Furthermore, Reksowardojo, Senatore [131] conducted experimental testing of an adaptive truss that can change its shape to respond to the effects of loading. The placed actuators are optimized to ensure the structure can adapt to the optimal form for each load case. The experimental testing showed that the structure can adapt to a wide range of loading conditions and significantly reduce the structural loads.

Skelton and DeLorenzo [21] devised an algorithm known as the SD algorithm aimed at identifying the best locations for positioning actuators and sensors in optimal control. The method assesses the impact of adding up or removing actuators based on quadratic performance criteria at all available areas. It progressively eliminates the sites with minimal impact till the optimum actuators are nominated within the allowed quantity of control sites. Subramanian and Mohan [20] proposed a novel, straightforward algorithm known as the successive peak error correction, claiming its superior speed over the SD algorithm for statically controlling flexible structures while maintaining similar levels of precision.

A significant investigation explored actuator placement in large structures using heuristic integer programming to address shape control [113]. The study devised two iterative algorithms, the Worst-Out-Best-In (WOBI) and the Exhaustive-Single Point Substitution (ESPS). Both algorithms could attain shape control by repositioning actuators, although the outcomes relied on the preliminary assumption. Moreover, the researchers compared the outcomes of WOBI and ESPS with those gained from the SD algorithm for the shape control of a reflector. The study revealed that WOBI and ESPS produced better outcomes when selecting relatively few available sites. Though, the SD algorithm proved numerically more inexpensive than the two other algorithms when a substantial portion of the available sites needed to be nominated. It was also noted that achieving precise surface alignment with a limited number of actuators, even when strategically positioned, was challenging.

Following Haftka and Adelman [113], many researchers presented novel actuator placement methods, including genetic algorithms (GA). Rao, Pan [132] proposed a GA approach to address the precise optimal positioning of actuators in actively controlled systems, treating it as an optimization problem with binary encoding. They stated that their method may yield global-optimal solutions with adequate generations. The derivation was implemented to

determine optimum actuator positions in the truss structure [132]. Similarly, Furuya and Haftka [129, 133] employed genetic algorithms and effectiveness indices to optimize the locations of actuators in significant space structures.

Simulated Annealing (SA) is a different algorithm for optimum actuator positioning. The SA method was applied to the problem of minimizing static distortion by optimizing actuator location in pin-jointed assemblies, as demonstrated on a large pin-jointed assembly for the least shape distortion [40]. Chen, Bruno [134] also employed SA to study the optimum positioning of active and passive members in intricate trusses. In a similar vein, Onoda and Hanawa [135] used a (GA), a modified GA (GA2), and an improved SA (ISA) method to tackle the actuator positioning optimization problem in the context of truss shape adjustment. The researchers determined that the three mentioned algorithms outperformed ESPS, WOBI, and SA when applied to a three-ring tetrahedral pin-jointed assembly.

Maghami and Joshi [136] presented an optimum actuator positioning method for actively controlling large, delicate space structures. They optimized the positioning of actuators to move the transmission zeros from the right-half-plane to the left-half-plane of the imaginary axis, a critical aspect for achieving rapid and optimal regulation and tracking capabilities. Moreover, they successfully applied this technique to a huge delicate system [136]. Additionally, Kwan and Pellegrino [58] investigated the identification of ideal locations for prestress actuators and the most efficient adjustments for these actuators to enhance the pre-existing, inaccurate prestress condition in pin-jointed trusses.

Irschik and Nader [137] also tackled the issue of actuator positioning to adjust the shape of weighted beam. They utilized the extension of the Mohr Analogy to eliminate movement and rotation at designated positions on the beam through piezoelectric. The researchers compared their proposed beam-type method and a two-dimensional FEA, yielding favorable results. Matunaga and Onoda [138] and Wang and Wang [139] recognized the optimum placement for actuators, they also mentioned that the actuators used in smart structures are crucial to their performance. The actuator's category, their positions, and actuation amount must all be carefully considered by designers. Hadjigeorgiou, Stavroulakis [34] developed an FE model and a GA optimization technique for identifying and controlling damage in a piezoelectric-equipped composite beam with a cantilever configuration. The derivation was based on the shear formulation beam theory and the linear theory of piezoelectricity. The researchers demonstrated that although many actuators were typically required, careful positioning and optimum voltage values could also effectively attain adjust of the beam's shape with fewer actuators.

A continuum approximation technique was introduced to enhance the cost-efficiency of actuator location optimization Burdisso and Haftka [140]. This approach allows the users to calculate the statistical characteristics of the adjusted form and demonstrated its performance as being favorable compared to exact statistical analysis. Furthermore, they established that continuous optimization techniques were considerably more economical than the integer programming approaches proposed by Haftka and Adelman [113]. Additionally, they determined that the continuum analysis led to optimized actuator positions, minimizing the weighted root mean square (rms) distortion. Moreover, their study revealed that the optimized design outperformed a design with evenly spaced actuators.

One of the primary drivers of shape control is the advancement of adaptive materials with inherent shape-changing properties. Smart materials, like shape memory alloys (SMAs), piezoelectric composites, and electroactive polymers, can undergo reversible deformations when exposed to external stimuli. For example, SMAs can regain their original shape after being subjected to heat or stress, offering self-repair and reconfiguration capabilities for aerospace structures operating under extreme conditions. In addition, optimal location based on the actuator power was studied [141, 142]. Hu, Li [143], Presented a study that seeks to explore the distributed activation response caused by piezoelectric patches on an adaptively supported paraboloidal cylindrical shell panel that is simply held in place. Moreover, Bruant and Proslir [144] introduced a revised optimization standard for addressing the pair of optimization challenges. It guarantees effective observability or controllability of the structure, while also factoring in residual modes to constrain the potential spill-over consequences. Another study was conducted to find optimal location of additional bars to minimize the total weight of space frames [145]. Reksowardojo, Senatore [146] Used a formulation based on stochastic search and the nonlinear force method to optimize the actuator placement and commands. This step ensures that the actuators are placed in the optimal locations and that the commands are optimally sent to the actuators so that the structure can adapt to the target shapes.

6 Conclusion and Future Work

This paper presents an intensive review about structural controlling in the sponce of shape and stress, as well as types of actuators that can be used for length changing of structural members. In addition, the methods and the research dealt with minimizing number of actuators and finding optimal location of them were presented in detail. This study

suggests further research in the field of structural controlling as follow.

- Most of the methods established for shape and stress control of structures are liner techniques, while some structures are geometrically nonlinear especially cables structures. Linear methods are not as accurate as non-linear ones, thus establishing structural control methods based on non-linear methods for example dynamic relaxation method is suggested.
- Using other powerful optimization algorithms to find optimum number of actuators.
- Implementing different algorithms to find optimal location of actuators.
- For smart systems, intelligent actuators can be designed that can reshape and redistribute stresses upon the desired levels.

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