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1	Actual field corrosion rate of offshore structures in the Baltic Sea
2	along depth profile from water surface to sea bed
3	
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11	
12	Abstract
13	The paper presents the results of field electrochemical investigations on the corrosion rate of
14	carbon steel in seawater of the Baltic Sea at the location of the Baltic Beta production rig. The
15	measurements were conducted throughout the year in seawater at different depths from the
16	sea surface to the sea bed (about 75 m). The results revealed corrosion aggressiveness of the
17	seawater along the entire depth profile. There was no multiple decrease in the corrosion rate
18	of carbon steel at deeper levels (below 15 m), which had been observed in the literature

19 reporting the investigations in the seas and oceans of higher salinity (3.5%) than southern

20 Baltic Sea (about 0.8%). A model for monitoring water physico-chemical parameters along a

21 depth profile showed the presence of a substantial amount of oxygen far below the sea

surface, which translated into high corrosion aggressiveness of the Baltic seawater.

23 Throughout the year corrosion rate is higher than 0.8 mm/year at the sea surface and even 0.4

24 mm/year at the sea bed. Presented results can constitute a guideline for the design of the

anticorrosion protection systems for offshore wind farms or oil and gas production platforms

in the Baltic Sea region.

Keywords: Baltic Sea; corrosion aggressiveness of water; offshore wind farms; offshore oil
production platforms; corrosion depth profile

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### 31 1. Introduction

The Baltic Sea is a large water reservoir, the chemical composition of which differs 32 significantly from ocean water (Hakanson and Bryhn, 2008). Baltic seawater contains much 33 fewer inorganic salts due to poor water exchange with the North Sea via the narrow Danish 34 straits and due to a substantial inflow of sweet water from the surrounding rivers (Hakanson 35 and Bryhn, 2008). The Baltic Sea is a very convenient localization for wind farms, because of 36 37 the relatively low depths of the sea allowing building of the farms at distant offshore 38 locations, as well as oil and gas platforms (List of offshore wind farms in the Baltic Sea, 2022). This asset is confirmed by the onset of new energetic investments in the Baltic Sea 39 region. Building of the wind farms and oil production platforms requires suitable 40 anticorrosion protection, especially because of very limited possibilities for future 41 maintenance and repair (submerged zones). Applied anticorrosion protection technology 42 should be effective throughout most of the lifetime of hydrotechnical structures. To achieve 43 this goal, corrosion aggressiveness for the submerged structures must be precisely recognized 44 45 (Khodabux et al., 2020).

In general, corrosion rate in seawater depends on many factors: water temperature (an increase in temperature is accompanied by higher kinetics of corrosion processes – corrosion rate increases) (Porte, 1967), the content of inorganic salts in water (presence of more corrosive zone depending on salt content) (Heldtberg et al., 2004), oxygen content in water (lower oxygen content enhances diffusion control over corrosion process and corrosion rate decreases) (Porte, 1967; Nevshupa et al., 2018), the erosive impact of water causing a local increase in oxygenation and primarily the removal of the corrosion products which limit the corrosion rate, presence of aerobic and anaerobic bacteria imposing an additional risk of
microbiological corrosion (Bale et al., 1997; Barnes et al., 1998; Dick et al., 2013). The
influence of solar radiation on the corrosion rate of cathodically protected carbon steel in
shallow seawater was investigated by Benedetti and co-workers (Benedetti et al., 2009). The
evaluation of the impact of particular water components on the corrosion rate is a very
difficult task and there are attempts to employ artificial neural networks to solve that problem
(Paul, 2012).

In principle, corrosion risk in seawater is divided into a few zones (American Bureau 60 of Shipping, 2018). The first one is a splash zone, in which the structure experiences 61 62 periodical contact with seawater. It is the region with the highest corrosion rate due to water 63 erosive impact on formed corrosion products (Refait et al., 2020). The next is a tidal zone where corrosion risk is lower (periodical mechanical water impact on a structure). A 64 permanent immersion zone (water column zone) is characterized by the corrosion rate 5-times 65 lower than the splash zone. The deepest zones include a sea bed zone with a much lower 66 corrosion rate (oxygen deficit) and a marine sediment zone with the lowest corrosion rate 67 (Chen et al., 2020). The corrosion rate of carbon steel was evaluated in detail for the 68 aforementioned zones in the Atlantic Ocean (Yan et al., 2019). Corrosivity of particular zones 69 70 was also addressed regarding the application of protective coatings (Lopez-Ortega et al., 2019; Det Norske Veritas AS, 2015). The literature provides data on a detailed analysis of 71 corrosion risk along the depth profile of the Atlantic Ocean, including significant depths 72 73 (Khodabux et al., 2020; Venkatesan et al., 2002; Imbert et al., 1999; Massi et al., 2019). Haynes et al. revealed that in deep regions oxygen content in water was 3 ppm, which 74 suggests that corrosion with oxygen depolarization can still occur at high depths (Haynes, 75 1967). The investigations were also conducted in deep ocean regions, for instance in the 76 77 geothermal water release zone (Lavaleye et al., 2014).

The results of investigations on the corrosion rate of steel in seawater of the Baltic Sea are available in the literature. Aromaa and Forsén carried out long-term exposure of the corrosion coupons placed in the vicinity of the sea surface in the Gulf of Finland (Aromaa and Forsen, 2016). Żakowski et al. reported very diversified water aggressiveness near the river mouths due to big changes in salinity (Żakowski et al., 2014). Nevertheless, there is a lack of information on the Baltic seawater corrosion aggressiveness at different depths of immersion of the hydrotechnical structures, on a seasonal basis.

The aim of this paper is the evaluation of the corrosion rate of carbon steel based on electrochemical measurements performed in the seawater at different depths from the sea surface to the sea bed. The results of the investigations will facilitate the proper design of the anticorrosion protection systems for offshore wind farms or oil and gas platforms in the Baltic Sea region.

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#### 91 **2. Material and methods**

A comparative analysis employed the data from an eco-hydrodynamic numerical 92 model (Ołdakowski et al., 2005; Jędrasik and Kowalewski, 2019). The ProDeMo (Production 93 and Destruction of Organic Matter Model), a 3D coupled hydrodynamic-ecological model, 94 was elaborated and applied to the whole Baltic Sea and the subregion of the Gulf of Gdansk. 95 96 The model generates numerous data related to the physical, chemical, and biological composition of water from the entire area of the Baltic Sea. More importantly, the model also 97 provides seawater parameters along a depth profile, which is valuable information allowing 98 99 verification of the results of electrochemical measurements. The model consists of two modules - hydrodynamic M3D\_UG and ecosystem ProDeMo ones. It works in a pre-100 operational mode over the southern Baltic Sea, Gdansk Bay, and Pomeranian Bay. 60-hour 101 forecasts engulf surface currents, temperature, and seawater salinity. Moreover, the prognoses 102 concern biogenic salts, including nitrates, ammonia, phosphates, and silicates, as well as total 103

104	nitrogen and phosphorus, oxygen concentration in seawater and biomass of phytoplankton.
105	The results of prognoses are archived and they were taken advantage of in this paper. The
106	eco-hydrodynamic model is verified with the data on seawater level, temperature, and salinity,
107	which are received from the measurement stations (the buoys) distributed in various places
108	over the Baltic Sea. The investigations presented in this paper were carried out at the location
109	of one of these measurement-verification stations, which ensures relatively low error in
110	conducted studies. Archive and prognosis data from the model are available at
111	http://model.ocean.univ.gda.pl/php/frame.php?area=Baltyk.
112	The electrochemical measurements were conducted with an electrochemical
113	workstation Gamry Reference 600. The following tests were carried out:
114	• Linear Polarization Resistance (LPR) measurements – analysis of the corrosion rate
115	of carbon steel. Potentiodynamic measurement was performed for the following
116	parameters: potential scan rate 0.125 mV/s, polarization range $\pm 20$ mV with respect to
117	OCP (open circuit potential),
118	• Measurement of Tafel curves – analysis of Tafel coefficients regarding changes of the
119	control over corrosion processes depending on oxygen content in water.
120	Potentiodynamic measurement was performed for the following parameters: potential
121	scan rate 1 mV/s, polarization range $\pm 250$ mV with respect to OCP,
122	• Electrochemical Impedance Spectroscopy (EIS) measurements – analysis of the
123	electrolyte resistance changes regarding the variation of water salinity. The
124	measurement frequency range was from 5 Hz to 0.01 Hz and the amplitude of ac
125	perturbation signal was 10 mV.
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127	The measurements were conducted using a dedicated three-electrode sensor (the
128	working, reference and auxiliary electrode, each of them made of S235JR steel, the surface

129	area of each electrode was 0.5 cm <sup>2</sup> ) submerged on a long cable from a deck of the Baltic Beta
130	platform. The sensor was gradually dropped towards the sea bed (75 m) with periodical stops
131	for the execution of the measurements at precisely determined depths. The production rig was
132	located 60 km offshore at the Baltic Sea with the following geographical coordinates (55
133	28.82'N; 18 10.77'E). On this production rig, the modernized cathodic protection system has
134	been in continuous operation since 2009 (Żakowski et al., 2020).
135	Fig. 1 illustrates the measurement location and position. The selection of the
136	measurement cable ensured the limitation of its resistance (cross-section 2.5 mm <sup>2</sup> ) and
137	minimization of interferences (shielded insulation).
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Fig. 1. The measurement location (a), position (b), and scheme of sensor orientation withrespect to the Baltic Beta production rig.

162 The field measurements were preceded by a series of laboratory measurements in 163 seawater aimed at evaluating the influence of the long cable (100 m) on the measurement 164 error. They revealed no significant measurement error in the case of the LPR and Tafel curves 165 techniques (less than 2%). For EIS, the error higher than 10% was identified in the frequency 166 range above 10 kHz. That is why it was decided to execute the impedance measurements

167 between 10 kHz and 0.01 Hz.

168 The field measurements were conducted on three dates throughout the year to evaluate 169 the corrosion rate of carbon steel along a depth profile depending on water temperature and its 170 seasonal chemical composition. The measurement dates were as follows:

- 22.11.2020 autumn and spring conditions,
- 19.04.2021 winter conditions,
- 3.07.2021 summer conditions.
- 174 These measurement dates do not fully correspond to the calendar seasons of the year,
- 175 which results from a delayed reaction of seawater temperature to seasonal changes in air
- temperature. The selection of the measurement dates was based on data from the eco-
- 177 hydrodynamic model (Ołdakowski et al., 2005; Jędrasik and Kowalewski, 2019).
- The measurements were carried out at depth intervals of 10-15 m starting from the seasurface down to the sea bed at 75 m.

The investigation also involved corrosion rate measurement with a gravimetric method employing corrosion coupons. 3 coupons were mounted to the steel structure of the production rig at the depth of 0.5 m below the sea surface. The coupons were made of S235JR steel, which is the construction material of the Baltic Beta production rig. They were in the form of plates having the following dimensions: 35 cm x 10 cm x 0.2 cm (thickness). Before exposure, the coupons were ground with abrasive paper of 120 gradation and degreased with acetone.

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b)

Fig. 2. Data on temperature, salinity, and oxygen content in water based on the eco-

219 hydrodynamic model: (a) 22.11.2020, (b) 19.04.2021, (c) 03.07.2021.

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Presented data from the model engulf temperature, salinity, and oxygen content in 221 222 water along a depth profile from the sea surface to the sea bed. It must be emphasized that the model data do not necessarily overlap with the actual data, nevertheless, they can be the basis 223 224 for evaluation of corrosion aggressiveness of water. The data show that seawater in the Baltic 225 Sea is characterized by relatively high oxygen content along a wide range of the depth profile, which indicates no significant diffusion limitations of the corrosion rate due to oxygen deficit. 226 227 Results of the measurements reveal that oxygen deficit can occur only in autumn. This 228 phenomenon is connected with hypoxia, which is a seasonal oxygen deficit near the sea bed of the Baltic Sea that has practically occurred since prehistoric times (Conley et al., 2009; 229 230 Zillen et al., 2008). The main factors responsible for this effect are the meteorological conditions connected with wind direction and speed, which pushes oxygenated and more 231 saline water from the North Sea towards the Baltic Sea. This water of higher specific gravity 232 migrates to the regions close to the sea bed (higher salinity visible in Fig. 2). Initially it 233 contains a significant amount of oxygen, however, during the periods of poor or no water 234 235 exchange between the North Sea and the Baltic Sea there is oxygen depletion due to the 236 biological processes. Horizontal exchange with sweet water is limited as a halocline occurs. Due to this barrier, there is the seasonal formation of a low-oxygen water layer in the vicinity 237 238 of the sea bed, especially in deeper regions of the Baltic Sea (Conley et al., 2002).

An increase in salinity near the sea bed is not high, which suggests that it may not have a substantial impact on oxygen content and the corrosion rate of carbon steel. The investigations show a high water temperature gradient during the summertime, which can influence changes in corrosion rate along the depth profile.

# **3.2 Results of electrochemical investigations**

Fig. 3 presents the Tafel curves obtained during the electrochemical measurementsconducted in the Baltic Sea at the platform location.

- 247 a)









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255 c)



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Fig. 3. Results of Tafel curves measurement along a depth profile: a) 22.11.2020, b)

19.04.2021, c) 3.07.2021. Depths: light blue – 0 m, dark blue – 15 m, orange – 30 m, yellow –
50 m, grey – 60 m, green – 75 m.

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There is a high similarity in the courses of the potentiodynamic plots, indicating a similar corrosion rate of carbon steel along the entire depth profile. Significant differences occur only in the case of the measurements at 60 and 75 m, conducted in autumn. The results of a more detailed analysis of the Tafel curves are gathered in Tab. 1.

Tab. 1. Values of Tafel coefficients and corrosion rate calculated based on potentiodynamicmeasurements.

	22.11.2020			19.04.2021			03.07.2021		
Depth			Vcorr			Vcorr			Vcorr
[m]	$b_a$ [V]	$b_k$ [V]	[mm/y]	$b_a$ [V]	$b_k$ [V]	[mm/y]	$b_a$ [V]	$b_k$ [V]	[mm/y]
0	0.286	0.316	0.753	0.216	0.334	0.732	0.221	0.134	0.950
15	0.283	0.286	0.630	0.229	0.251	0.702	0.283	0.13	0.832
30	0.208	0.255	0.603	0.227	0.221	0.651	0.308	0.132	0.878
50	0.156	0.336	0.605	0.228	0.237	0.634	0.310	0.134	0.786
60	0.131	0.239	0.421	0.195	0.193	0.571	0.315	0.120	0.750
75	0.118	0.142	0.241	0.187	0.165	0.532	0.317	0.117	0.701

The Tafel coefficients exhibit high coherence for particular depth profiles, which 268 269 means that the corrosion mechanism is similar in each case. One can notice differences in the measurements near the sea bed, especially on 22.11.2020, where a decrease in the Tafel 270 coefficients is recorded, which can be evidence of a decreased level of oxygen in the water. 271 Tab. 2 presents the values of electrolyte resistance determined based on EIS measurements 272 (Narożny et al., 2017). This parameter provides information related to the content of various 273 274 salts in water. The lower the electrolyte resistance, the higher concentration of salts in water. 275 This dependence also holds for water resistivity changes upon different salt content. Thus, these two parameters are correlated as far as seawater salinity investigation is concerned. 276 277

Tab. 2. Electrolyte resistance along a depth profile determined via EIS measurements.

	22.11.2020	19.04.2021	03.07.2021
Depth [m]	E	lectrolyte resistance	[Ω]
0	75	94	70
15	105	109	94
30	104	109	103
50	78	109	109
60	75	109	109
75	69	77	77

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The magnitude of electrolyte resistance can be associated with water salinity level and the presence of other factors contributing to an increase in water conductivity. The investigations (Tab. 2) revealed a decrease in electrolyte resistance near the sea surface and sea bed. The decrease in resistance in the vicinity of the sea bed is in accordance with the results from the eco-hydrodynamic model, which predicts an increase in seawater salinity. The reasons for low electrolyte resistance in the surface zone remain unknown. Fig. 4 depicts the corrosion rate of carbon steel obtained using the LPR method.



Fig. 4. Corrosion rate of carbon steel along a depth profile determined via LPR

291 measurements: grey – 22.11.2020, blue 19.04.2021, orange – 19.07.2021.

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The results show that the corrosion rate of carbon steel in the Baltic Sea is high and 293 generally consistent with the data from the eco-hydrodynamic model. The highest corrosion 294 295 rate (which is in accordance with the literature data) occurs at the sea surface and is equal to 296 about 0.8-0.9 mm/year and then decreases to only 30% of the surface value in the tidal zone, 297 which is a different result as compared to corrosion rate measurements in the other water reservoirs (Yan et al., 2019). As suggested in scientific literature, the corrosion rate values for 298 carbon steel in a permanent immersion zone amount to 0.20-0.35 mm/year (Yan et al., 2019). 299 A significant decrease in corrosion rate near the sea bed was identified only in autumn. The 300 values of corrosion rate acquired via the LPR method are in high agreement with the ones 301 determined based on the Tafel curves. 302

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### **3.3** Results of corrosion rate investigations with coupon method

305 Presented results were verified with the gravimetric method employing corrosion306 coupons and non-destructive ultrasonic wall thickness measurements. Fig. 5a presents an

- 307 underwater coupon exposure system, which was mounted to the steel structure of the
- production rig at the depth of 0.5 m below the sea surface. The condition of an exemplary
- 309 corrosion coupon after 6-month exposure is depicted in Fig. 5b and Fig. 5c.
- 310
- 311 a)



c)

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313 b)





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Fig. 5. Underwater coupon exposure system mounted to production rig (a), condition of
exemplary corrosion coupon after 6-month exposure: before cleaning (b) and after removal of
corrosion products and biological deposits (c).

320 The exposure involved 3 corrosion coupons located directly below sea level, in the 321 immersion zone. After retrieving, an inspection of the coupons revealed the presence of biological deposits (diatoms) and corrosion products on their surface (Fig. 5). In order to
determine the corrosion rate, the coupons were cleaned and their mass was measured. Tab. 3
shows the corrosion rate of the coupons exposed in the immersion zone of the production rig.

Tab. 3. Corrosion rate of coupons exposed in immersion zone of the Baltic Beta productionrig.

Coupon no.	Corrosion rate [mm/year]
1	0.376
2	0.335
3	0.356

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The corrosion rate determined using the gravimetric measurements is lower than the one obtained with the LPR investigations. The reason is the inhibitive action of the organic deposits and corrosion products.

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# **333 3.4 Results of non-destructive tests**

Additionally, non-destructive ultrasonic wall thickness measurements were carried out on the submerged structure of the production rig. An exemplary report from such tests is presented in Tab. 4. Tab. 4. Exemplary report from ultrasonic wall thickness measurements performed in

Ship's name: BALTIC BETA Class Identity No. 680112 Report No. 38/16					
Structural member: CHORD No. 1 – BRACINGS CONNECTION					
Location of structure: LEG No.	o. 1; BAY 15				
Description	Org. Thx.	Gauged	Diminution		
Description	[mm]	[mm]	[mm]	[%]	
Vert. diagonal bracing					
VD1 plating:					
section D (casting) – read. 1	19.0	16.4	2.6	13.7	
section D (casting) – read. 2	19.0	16.5	2.5	13.2	
section D (casting) – read. 3	19.0	17.5	1.5	7.9	
section D (casting) – read. 4	19.0	17.4	1.6	8.4	
section E – read. 1	19.05	15.0	4.1	21.3	
section E – read. 2	19.05	15.3	3.8	19.7	
section E – read. 3	19.05	16.4	2.7	13.9	
section E – read. 4	19.05	16.7	2.4	12.3	
section F – read. 1	19.05	14.6	4.5	23.4	
section F – read. 2	19.05	16.9	2.2	11.3	
section F – read. 3	19.05	17.5	1.6	8.1	
section F – read. 4	19.05	18.5	0.6	2.9	
section G – read. 1	19.05	15.9	3.2	16.5	
section G – read. 2	19.05	17.1	2.0	10.2	
section G – read. 3	19.05	18.0	1.1	5.5	
section G – read. $\overline{4}$	19.05	17.9	1.2	6.0	

immersion zone on the steel structure of the Baltic Beta production rig.

The investigations revealed the maximum corrosion loss of ca. 4.5 mm during 20 years of exposure. The corrosion rate was equal to 0.225 mm/year. During the initial exposure period, the corrosion rate was impeded by the presence of organic protective coatings applied on the legs of the production rig.

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The novelty of the work, with respect to other data and papers available, is different from the expected corrosion risk of hydrotechnical structures. In most cases, the corrosion rate is believed to decrease significantly below the splash zone due to lower oxygen content in water. Moreover, oxygen is believed to be practically absent in water in deep regions. These 356 observations are the basis for the design of anticorrosion protection for hydrotechnical structures. For instance, no organic coatings and significantly simplified cathodic protection 357 systems are accepted in Baltic seawater at depths exceeding 15 m. The results of conducted 358 studies indicate that the limitation of the anticorrosion protection measures in deep regions 359 may be an incorrect approach in this case. Implementation of experience and experimental 360 results acquired from other oceans and seas (with completely different chemical 361 362 compositions) is not entirely correct. The uniqueness and novelty of performed investigations are also connected with the fact that the measurements were carried out on a real 363 hydrotechnical structure, which is located at high depths of the Baltic Sea. Most of the 364 365 literature data available so far originate from the measurement stations at the seashore. The 366 presented findings can be key data for the design of anticorrosion protection of offshore wind 367 farms, which soon are going to be built in the Baltic Sea.

The investigations have been conducted at one location in the Baltic Sea. Despite the evident correlation between corrosion rate and physico-chemical properties of seawater, one cannot exclude local deviations from the obtained results, especially during stormy weather.

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### 372 **4.** Conclusions

The performed field investigations involved electrochemical, gravimetric, and non-373 destructive measurements to determine the corrosion rate of carbon steel in seawater of the 374 Baltic Sea at the location of the Baltic Beta production rig. The obtained data were discussed 375 with respect to the physico-chemical parameters of the Baltic seawater collected within the 376 377 frame of the eco-hydrodynamic model. Accordingly, the following conclusions can be drawn: The investigations revealed that the corrosion rate of carbon steel in the Baltic 378 \_ 379 seawater along the depth profile differed significantly from the corrosion rate in the water reservoirs of higher salinity and located in other climatic zones. Contrary to 380 them, in the Baltic Sea, no multiple decrease in the corrosion rate of carbon steel was 381

noticed along the water column due to high oxygen content, confirmed by the data
from the eco-hydrodynamic model. For most time throughout the year, the corrosion
rate is higher than 0.8 mm/year at the sea surface and 0.4 mm/year at the Baltic Sea
bed.

Analysis of the Tafel coefficients indicates no distinct changes in the corrosion
 mechanism at each depth. At every investigated level the corrosion process occurs
 with oxygen depolarization as a cathodic reaction.

389 – Differences in water salinity at various depths of the Baltic Sea are not big, which
 390 does not translate into a significant reduction in the corrosion rate in the sea bed zone.

- It was found that oxygen content decreases near the sea bed only in a seasonal way,

which limits the corrosion rate at the sea bed from about 0.4 mm/year to 0.2 mm/year.

From the obtained results it follows that in the future design of the hydrotechnical

394 structures intended for submersion in the Baltic Sea, the anticorrosion protection

technology (cathodic protection, protective coatings) should be selected in the way,

396 which takes substantial corrosion risk along the entire depth profile into account.

In general, future work will focus on the analysis of the corrosion rate acquired from the coupon investigations, which are currently being conducted along the entire depth profile. Moreover, the emphasis will be put on changes in the corrosion rate in the vicinity of a sea bed due to significant fluctuations of oxygen content in water. Accordingly, the investigations will be carried out at higher depths as well as below the sea bed.

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### 531 Figure captions

- Fig. 1. The measurement location (a), position (b), and scheme of sensor orientation with
- respect to the Baltic Beta production rig.
- Fig. 2. Data on temperature, salinity, and oxygen content in water based on the eco-
- 535 hydrodynamic model: (a) 22.11.2020, (b) 19.04.2021, (c) 03.07.2021.
- Fig. 3. Results of Tafel curves measurement along a depth profile: a) 22.11.2020, b)
- 537 19.04.2021, c) 3.07.2021. Depths: light blue -0 m, dark blue -15 m, orange -30 m, yellow -
- 538 50 m, grey 60 m, green 75 m.
- 539 Fig. 4. Corrosion rate of carbon steel along a depth profile determined via LPR
- 540 measurements: grey 22.11.2020, blue 19.04.2021, orange 19.07.2021.
- 541 Fig. 5. Underwater coupon exposure system mounted to production rig (a), condition of
- 542 exemplary corrosion coupon after 6-month exposure: before cleaning (b) and after removal of
- 543 corrosion products and biological deposits (c).
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## 556 **Table captions**

- Tab. 1. Values of Tafel coefficients and corrosion rate calculated based on potentiodynamicmeasurements.
- Tab. 2. Electrolyte resistance along a depth profile determined via EIS measurements.
- 560 Tab. 3. Corrosion rate of coupons exposed in immersion zone of the Baltic Beta production
- 561 rig.
- Tab. 4. Exemplary report from ultrasonic wall thickness measurements performed in
- immersion zone on the steel structure of the Baltic Beta production rig.