



Application of Spinel and Hexagonal Ferrites in Heterogeneous Photocatalysis

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Abstract: Semiconducting materials display unique features that enable their use in a variety of applications, including self-cleaning surfaces, water purification systems, hydrogen generation, solar energy conversion, etc. However, one of the major issues is separation of the used materials from the process suspension. Therefore, chemical compounds with magnetic properties have been proposed as crucial components of photocatalytic composites, facilitating separation and recovery of photocatalysts under magnetic field conditions. This review paper presents the current state of knowledge on the application of spinel and hexagonal ferrites in heterogeneous photocatalysis. The first part focuses on the characterization of magnetic photocatalyst. Finally, the current state of scientific knowledge on the wide variety of magnetic-photocatalytic composites is presented. A key aim of this review is to indicate that spinel and hexagonal ferrites are considered as an important element of heterogeneous photocatalytic systems and are responsible for the effective recycling of the photocatalytic materials.

Keywords: heterogeneous photocatalysis; hexagonal ferrites; magnetic separation; spinel ferrites

1. Introduction

Nowadays, increasing global pollution and energy issues constitute the main threats to the natural environment. Therefore, new strategies and approaches have been developed to solve those issues. Among them, materials science might be considered as one of the crucial fields for environmental protection [1]. For example, oxide systems, defined as a material consisting of at least two components (oxides) aimed at improving the application properties of the final product, are becoming more and more popular. The growth of the application potential of oxide systems is due to the synergistic effects between components (e.g., heterojunction, Z-scheme mechanism, etc. [2]) or the formation of mixed crystallographic structures (e.g., ZnTiO₃, SrTiO₃ [3]). It should be emphasized, however, that apart from the chemical composition, the control of crystallite/particle sizes, in particular at the nano scale, is fundamental for further applications of oxide materials in photoactive processes (photocatalytic, photovoltaic, etc.) [4]. For this reason, the classic approach to materials' synthesis, where the size of the particles is not the main concern for the process efficiency, is currently one of the crucial issues in modern materials science.

Since the famous publication by Fujishima and Honda in 1972 [5], photocatalysis study using semiconductor materials has received increasing attention [6–9]. Each year, scientists from around the world are developing new photoactive materials, as well as modifying the known ones, in order to overcome their limitations with mass transfer, charge carrier



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). recombination, visible-light activity, separation, generation of reactive oxygen species, and effective irradiation [10–15].

Comparing the number of recently published manuscripts in the field of photocatalysis (Figure 1), only about 7% consider the material separation after the reaction, which is considerably less than those focusing on activity increase (84%) and visible-light response (80%). This clearly shows that the recycling and reuse of photocatalysts is still undervalued. Furthermore, it should be mentioned that the study of magnetic separation began relatively late (around beginning of the 21st century) in comparison to the other aspects of heterogeneous photocatalysis.



Figure 1. The number of scientific articles published in 2020 (according to the Web of Science database) for various keywords concerning photocatalysis.

Of course, other types of separation/recycling have been proposed and investigated, such as sedimentation, coagulation, (ultra)filtration, immobilization of photocatalysts on elements of photoreactors (walls [16], quartz protecting tubes of lamps and LEDs [17,18], and optical fibers [19]) or additional supporters (glass beads [16], microspheres [20], balls [21], mesh [22], cloth [22], rings [23], membranes [24–26], and plates/films/foils [27–30]) [31].

The main limitation of simple separation by gravitational sedimentation is caused by the nanometric size of photocatalysts. Kagaya et al. [32] as well as Baran et al. [33] proposed photocatalyst separation by coagulation. The addition of inorganic (FeCl₃ [33], [Al₂(OH)_nCl_{6-n}]_m [32] and poly-ferric sulfate (PFS) [34]) or organic coagulants (e.g., cationic polyacrylamide (CPAM) [35]) might effectively accelerate the aggregation of photocatalyst nanoparticles (NPs) by modifying their double layer potential. Another method of suspended photocatalyst recovery is ultrafiltration. For example, Xue et al. [36] separated fine titania NPs by both cross-flow ultrafiltration (CFU) and coagulation. It has been found that titania loses activity during coagulation, in contrast to CFU, which does not cause activity loss. However, the application of ultrafiltration is associated with significantly higher operation costs. In this respect, the immobilization of photocatalysts seems to be a better option. However, it is obvious that worse photocatalytic activity is expected for immobilized than suspended photocatalysts due to (i) mass transfer limitations, (ii) surface area decrease, and (iii) lower number of active sites for photocatalytic reactions. Additionally, the stability of immobilized photocatalysts is challenging, since photocatalyst leakage (detachment from the support [22,24,27]) and the destruction of suspended supports (e.g., microsphere breaking under shear forces inside the photoreactor [31]) have been observed. Accordingly, two different synthesis approaches have been proposed for efficient photocatalyst recovery: (i) mesoporous photocatalysts of micrometer size, thus allowing efficient separation by simple physical methods, i.e., sedimentation or filtration [37–39], and (ii) photocatalysts with magnetic properties. The latter is presented and discussed in this review.

The application of an external magnetic field, proposed as an alternative method of photocatalyst recovery, means that separated material must be bifunctional, i.e., with photocatalytic and magnetic properties. Ferromagnets have been viewed as the most promising magnetic materials to be used for this purpose. Their various combinations with popular semiconductors have been proposed in different configurations, i.e., from disordered mixtures [40], through more complex structures, such as core-shells [41], to advanced multilayered materials [42]. It should be pointed out that ferromagnet-semiconductor composites could also form efficient heterojunctions, since several magnetic oxides exhibit photocatalytic activity themselves [43], and thus the heterojunction composite might be even more active than the sole photocatalyst forming it. However, this might also result in the instability of the composite, as ferrites are not as photostable as typical photocatalysts (mainly titania), and thus dissolution and leakage of active components could occur due to photocorrosion. Accordingly, an insulator interlayer between the photocatalyst and ferrites has been proposed in more advanced structures.

In addition to the above-mentioned issues in the field of photocatalysis, attention should be paid to the fact that scientific knowledge in the subject of ab initio is still insufficient, as pointed out by, among others, Lisovski et al. [44]. Ab initio is a computational chemistry method based on quantum chemistry, and in the case of a photocatalyst, it enables determination of, among others, exciton lifetimes, stability, the redox position of valence and conduction bands, bandgap, and adsorption energies. For example, Hu et al. [45] explained the correlation between the packing factor and photocatalytic activity, whereas Lin et al. [46] successfully investigated the geometric structures and electronic properties of Ni-doped TiO₂ anatase and rutile. The authors described the calculation and simulation by a plane wave pseudopotential method based on density functional theory (DFT). However, the ab initio calculations in the field of photocatalysis are still challenging due to the current problems in computational chemistry; the vast majority of advanced experimental systems cannot be recreated, even by the supercomputer systems [47]. Therefore, it is necessary to further develop this field with regard to photocatalysis and store still as well as the aspects of the separation of photocatalysts after processing.

This review presents all the aspects, focusing on the newest trends, applied for the use of spinel and hexagonal ferrites (selected groups of ferromagnets) in heterogeneous photocatalysis, as an efficient method for semiconductor recycling.

2. Characterization of Spinel and Hexagonal Ferrite Magnetic Nanoparticles

Ferrites, composite metal oxides containing ferric ions, are magnetic materials that have recently been intensively investigated for various possible applications, including electronic devices [49], gas sensors [50], medical purposes [51,52], water purification and wastewater treatment (adsorbent, catalyst, and Fenton reagent) [53–57], organic reactions (catalysts) [58,59], and heterogeneous photocatalysis [43]. Ferrites adopt mainly the spinel structure, but some exist in hexagonal one. The significant scientific interest in spinel and hexagonal ferrites is likely due to both their properties (magnetic properties, large specific

surface area) and simple and cheap synthesis procedure. Recently, they have also been applied for photocatalytic purposes, as discussed in the next sections.

2.1. Spinel Ferrites

Spinel ferrites with the general chemical formula of MFe₂O₄, where M states for metallic cation of Fe, Mg, Mn, Co, Zn, Ni, etc., are characterized by a cubic shape crystal structure, as presented in Figure 2. The distribution of M^{2+} and Fe^{3+} in the crystallographic sites (tetrahedral and octahedral) depends mainly on the M-cation radius and its charge, which obviously influence the final material properties [60,61]. In the case of normal spinel structures, M^{2+} cations occupy only tetrahedral sides, leaving octahedral ones for Fe^{3+} . Zinc ferrite (ZnFe₂O₄) is an example of this. In contrast, M^{2+} cations could also occupy only octahedral sides, forcing the partial migration of Fe^{3+} ions into the tetrahedra position, which is known as the inverse spinel structure (Fe₃O₄, CoFe₂O₄, NiFe₂O₄, etc.) [62].



Figure 2. Spinel ferrite structure (inverse) for Fe₃O₄, presented along the a direction and as a 3D projection (not marked octahedra for clarity). Reprinted with permission from [63]. Copyright (2021) Creative Commons Attribution.

Magnetic properties of spinel ferrites strongly depend on their dimensions, i.e., the bigger the NP is, the higher is the value of magnetization saturation (M_s). Furthermore, superparamagnetism appears as a consequence of a decrease in ferromagnetic particle size to the nanometric scale. Usually, this occurs in NPs of the order of several nanometers to several dozens of nanometers, but the critical particle size is different for each material and is conditioned by magnetic anisotropy as well as chemical composition, crystal structure, and morphology of the ferrite [64]. As an example, magnetite NPs become superparamagnetites when their diameter is about 10–12 nm [65]. It should be pointed out that NPs lose their magnetization when the magnetic field is turned off.

2.2. Hexagonal Ferrites

Hexagonal ferrites (also referred as hexaferrites) represent a large class of magnetic ceramics with a hexagonal structure, which could be seen as an Fe₂O₃ network distorted by the presence of larger cations, usually Sr, Ba, or Pb. Compared to their spinel relatives, they generally (i) require higher temperatures to be synthesized, (ii) form larger particles easily, and (iii) exhibit typical hard-ferromagnetic behavior, with a large value of magnetic remanence and coercivity [66]. The hexaferrite family might be classified into six sub-categories, depending on the complexity of their crystal structure: M-type, Z-type, Y-type, W-type, X-type, and U-type ferrites [67]. However, regarding their photocatalytic applications, only M-type materials, with the general formula of MFe₁₂O₁₉, have been studied so far. Their crystal structure, using barium hexagonal ferrite (BaFe₁₂O₁₉) as an example, is presented in Figure 3.



Figure 3. Crystal structure of the BaFe₁₂O₁₉ hexagonal ferrite.

3. Single-Phase Magnetic Photocatalysts

3.1. Spinel Ferrites

As presented by Zielińska-Jurek et al., pristine Fe_3O_4 (Eg = 0.1 eV) does not show any photocatalytic activity [68]. Nevertheless, some of MFe₂O₄ spinel ferrites are photocatalytically active themselves, without any coupling with other semiconductors (see Table 1). For example, Sutka et al. compared five different ferrites in terms of magnetic and photocatalytic properties [69]. It was found that materials with no or low M_s exhibit good photocatalytic activity for degradation of methyl orange (MO). Similarly, Dojcinovic et al. observed that with an increase in the content of doped cobalt in $Co_xMg_{1-x}Fe_2O_4$ ferrite, the magnetic properties increased, but photocatalytic activity decreased [70]. However, it has also been reported that manganese spinel ferrite (MnFe₂O₄) with a high M_s value (~60 Am²·kg⁻¹) shows high photocatalytic activity (about 56% degradation of Direct Red 81 after 2 h of solar-light irradiation) [71]. It is also worth mentioning that the photocatalytic activity of spinel ferrites seems not to depend on their bandgap energies or on the conduction band (CB) and valence band (VB) positions, as they are similar for a wide range of materials (Figure 4).

Photocatalyst	Pollutants	Experimental Conditions	Findings	Ref.
MnFe ₂ O ₄	Direct Red 81	Solar light (Indonesia); 0.035 g·L ⁻¹ ; 15–35 ppm; 120 min	56% deg. (15 ppm)	[71]
MnFe ₂ O ₄	MB	500-W Hg lamp; 2–8 g·L ^{-1} ; 50 ppm; pH = 2–10; 5–35 min	~70% (35 min, 6 g·L ⁻¹ , pH 8.5)	[73]
MFe ₂ O ₄ (M = Zn, Ni, Mg, Cu, Co)	МО	100-W LED; 1 g·L-1; 10 ppm; 180 min	$\begin{array}{l} NiFe_{2}O_{4} \ 70\% \ deg. \\ MgFe_{2}O_{4} \ \sim 30\% \ deg. \\ ZnFe_{2}O_{4} \ \sim 15\% \ deg. \\ CoFe_{2}O_{4} \ \sim 0 \ deg. \\ CuFe_{2}O_{4} \ \sim 0 \ deg. \end{array}$	[69]
$ZnSm_xFe_{2-x}O_4 \ (x = 0-2)$	МО	Solar light (India); 1 g·L ⁻¹ ; 10–30 ppm; 80 min	ZnSm _{1.5} Fe _{0.5} O ₄ 100% deg. (10 ppm); no activity loss after 5 runs	[74]
$Co_x Mg_{1-x} Fe_2 O_4$ (x = 0-1)	MB	Vis halogen lamp (70 mW·cm ⁻²) or natural sunlight (800–1100 W·m ⁻²); 0.5 g·L ⁻¹ ; 10 ppm; 240 min	Co _{0.1} Mg _{0.9} Fe ₂ O ₄ ~80% deg.	[70]
$Mg_{1-x}Ni_xFe_2O_4$ (x = 0.0, 0.6, 1.0)	MB	HEBER multilamp reactor; 0.1 g; 100 ppm; 2 ml Fenton's agent; 180 min	~86% deg.; negligible activity loss after 5 runs	[75]
Cu-MgFe ₂ O ₄	MB	UV-lamp; 1 g·L ⁻¹ ; 25 ppm; 180 min; 2 ml of H ₂ O ₂	97% deg.; ca. 10% activity loss after 5 runs	[76]
$\label{eq:La1-x} \begin{split} La_{1-x}Bi_{x}Cr_{1-y}Fe_{y}O_{3} \\ (x = 0 - 0.1; \\ y = 0.02 - 0.12) \end{split}$	RhB	200 W Ar lamp/420 nm cut-off filter; 5 g·L ⁻¹ ; 5 ml of 10% H ₂ O ₂ ; 55 min	90.8% deg. (La _{0.06} Bi _{0.04} Fe _{0.06} Cr _{0.08} O ₃)	[77]

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deg.-degradation; MB-Methylene Blue; MO-Methyl Orange; RhB-Rhodamine B.



Figure 4. Bandgap energies of spinel ferrites (NHE, pH = 0 and 14). Reprinted with permission from [72]. Copyright (2021) Elsevier.

3.2. M-Type Hexaferrites

Concerning the photocatalytic activity of single-phase M-type hexaferrites, their efficiency is often much lower than that of known photocatalytic materials, but they can absorb a broad spectrum of visible light, and thus their vis activity is of some interest, as summarized in Table 2. For example, Bibi et al. studied the photocatalytic properties of pure and Nd/Cu co-doped BaFe₁₂O₁₉ under solar light in Pakistan, using methylene green dye as a probe [78]. Both types of ferrites could remove the target compound, with a final efficiency of 37% and 93% for pristine and doped materials, respectively, after 60 min of

irradiation. It has been proposed that the increased activity of a doped structure is caused by the possible formation of oxygen vacancies (due to the dopants' presence), which results in hindering of electron-hole recombination. Moreover, only a slight decrease in the efficiency from 93% to 91% was observed during five cycles, indicating high reusability of the Nd/Cu co-doped photocatalyst. Interestingly, Raut et al. showed that pristine BaFe₁₂O₁₉, prepared via the molten salt method, exhibits even higher photocatalytic activity than the well-known P25 TiO₂ (famous due to exceptionally high activity for various reactions and thus used as a standard for activity checking [79,80]) under both UV and UV/vis irradiation for degradation of hexahydro-1,3,5-trinitro-1,3,5-triazine (hexogen, RDX) [81]. The highest activity of the ferrite, observed under neutral pH conditions, was explained by efficient light absorption (bandgap of 2.1 eV) and thus an increased number of generated charge carriers. The high reusability of the photocatalyst was confirmed during three cycles, with the efficiency change from 100% to 98%. Bavarsiha et al. investigated the $SrFe_{12}O_{19}$ structure for photocatalytic degradation of methylene blue (MB) under UV irradiation [82]. It was found that 46% of dye could be removed during 120 min of irradiation, but reusability was not determined. Finally, the unique structure of the CdFe₁₂O₁₉ photocatalyst, both in its non-modified form (with some Fe₂O₃ impurities) and as a composite with CdTiO₃ phase, was investigated by Mahdiani et al. for removal of MB, methyl orange (MO), and methyl violet (MV) dyes under UV irradiation (without recycling analysis) [83]. It was found that the composite $(CdFe_{12}O_{19}/CdTiO_3)$ is more active than a one-component photocatalyst for all the studied dyes, reaching the highest activity for MO-71% degradation during 70 min of irradiation.

Photocatalyst	Pollutants	Experimental Conditions	Findings	Ref.
BaFe ₁₂ O ₁₉		-2	37% deg.	[78]
BaFe ₁₂ O ₁₉ doped with Nb and Cu	MG	$0.05 \text{ g} \cdot \text{L}^{-1}$; 10 ppm; 60 min	93% deg.	
BaFe ₁₂ O ₁₉	RXD	250 W Hg lamp (λ_{max} 254 nm); 300 W Hal. lamp (350–1100 nm); pH 3–10; 0.2–1.4 g·L ⁻¹ ; 40 ppm; 240 min	100% deg. (Hg lamp); 90% deg. (Hal. lamp)	[81]
SrFe ₁₂ O ₁₉	MB	20 W UV light; 50 ppm; 120 min	46% deg.	[82]
$CdFe_{12}O_{19}$ (with Fe_2O_3 impurity)	MO: MP: MV	400 W UV I:	19% deg. MO; 0% deg. MB; 0 deg. MV	[83]
CdFe ₁₂ O ₁₉ /CdTiO ₃	MO; MD; MV	400 W U V light; 1 g.L ⁻¹ ; 5 ppm; 70 min	70% deg. MO; 61% deg. MB; 55% deg. MV	
$Ba_{1-x}Co_{x}Fe_{12-y}Cr_{y}O_{19}$ (x = 0-0.7; y = 0-0.6)	CV	Bahawalpur (Pakistan) sunlight (881–892 $W \cdot m^{-2}$); 1 g $\cdot L^{-1}$; 10 ppm; 60 min	~65.5% deg.	[84]

Table 2. Summary of M-type hexaferrite photocatalysts.

CV—Crystal Violet dye; deg.—degradation; Hal.—halogen; MB—Methylene Blue; MG—Methyl Green; MO—Methyl Orange; MV—Methyl Violet; RXD—hexogen

4. TiO₂-Based Magnetic Photocatalysts

Titanium(IV) oxide (TiO₂, titania, titanium dioxide) is probably the most broadly investigated semiconductor photocatalyst due to various advantages, including high photocatalytic activity, stability, abundance, low price, and low toxicity [85–89]. However, the wide bandgap of titania, resulting in good redox properties (both oxidation and water reduction capabilities) is not recommended for light harvesting efficiency. Moreover, titania, as all semiconductors, suffers from charge carriers' recombination. In addition, the most active titania, i.e., that used in a particulate form, cannot be easily recycled, as already discussed in the introduction. Accordingly, various methods of titania modification, doping, coupling, and immobilizing have been proposed to improve its photocatalytic performance [14,90–94]. Ferrites have also been proposed as titania modifiers for three

main purposes, i.e., (i) improved activity by hindering the charge carriers' recombination, (ii) extension of activity towards vis range of solar spectrum, and (iii) easy and cheap recycling, as presented in this Section.

4.1. Spinel Ferrites with TiO₂

The coupling of spinel ferrites and titania (pristine or modified) in order to obtain a highly photoactive material with magnetic properties has commonly been reported in the recent literature, as summarized in Table 3.

Photocatalyst	Pollutants	Experimental Conditions	Findings	Ref.
$Fe_{3}O_{4}@SiO_{2}/TiO_{2}-M (M = Pt/Cu)$	Ph, 4-NPh	300 W Xe light (UV/vis, 60 W·m ⁻²); 2 g·L ⁻¹ ; 20 ppm (Ph) or 500 μM (4 NPh); 60 min	10% 4-NPh deg. (Fe ₃ O ₄ @SiO ₂ /TiO ₂); 100% Ph deg. and 50% TOC removal (Fe ₃ O ₄ @SiO ₂ /TiO ₂ -Pt)	[95]
ZnFe ₂ O ₄ /SiO ₂ /TiO ₂	ETD	300 W Xe light (UV/vis or vis $\lambda > 400$ nm); 2 g·L ⁻¹ ; 15 ppm; 30 min	100% deg. (UV/vis); 40% deg. (vis); 6 cycles	[96]
$TiO_2-Fe_3O_4-M$ $(M = Ag/Au)$	Phenols	120 W Hg lamp (UV) or 150 W Hal. lamp (UV/vis, 350–700 nm); 2 g·L ⁻¹ ; 1 mM; 7 h	~0.29 mm·h ⁻¹ (TiO ₂ -Fe ₃ O ₄ /Ag; UV); ~0.13 mm·h ⁻¹ (TiO ₂ -Fe ₃ O ₄ /Ag; vis)	[97]
NiFe ₂ O ₄ @TiO ₂ core@shell	МО	300 W Xe lamp with cut-off filter ($\lambda > 400$ nm); 0.8 g·L ⁻¹ ; 8 ppm; 90 min	90% deg. (NiFe ₂ O ₄ @40% TiO ₂)	[98]
Co _{0.5} Zn _{0.25} M _{0.25} Fe ₂ O ₄ /TiO ₂ (M = Ni, Cu, Mn, Mg)	MO; MB	180 W solar simulator; 1 g·L ⁻¹ ; 4·10 ⁻⁵ M; 80 min (MB) or 360 min (MO)	$\begin{array}{c} 95\% \text{ MO deg.} \\ (\text{Co}_{0.5}\text{Zn}_{0.25}\text{Ni}_{0.25}\text{Fe}_2\text{O}_4/\text{TiO}_2); \\ 99\% \text{ MB deg.} \\ (\text{Co}_{0.5}\text{Zn}_{0.25}\text{Ni}_{0.25}\text{Fe}_2\text{O}_4/\text{TiO}_2 \\ \text{and} \\ \text{Co}_{0.5}\text{Zn}_{0.25}\text{Mn}_{0.25}\text{Fe}_2\text{O}_4/\text{TiO}_2) \end{array}$	[99]

Table 3. Summary of TiO₂-spinel ferrite photocatalysts.

4-NPh—4-nitrophenol; conv.—conversion; deg.—degradation; ETD—etodolac; Hal.—halogen; MB—Methylene Blue; MO—Methyl Orange; Ph—phenol; TOC—total organic carbon.

It should be underlined that MFe₂O₄ NPs in TiO₂ composites (and in other ferromagnetphotocatalyst materials) can exhibit a dual function. First, as semiconductors with narrower bandgap than UV-active photocatalysts, they could take part in photocatalytic reactions, creating a heterojunction, which might cause both vis activity and efficient charge carriers' separation [100]. At the same time, their magnetic properties allow easy and cheap recycling of photocatalysts after reactions. However, in some cases, the direct connection between magnetic and photocatalytic materials is not worthwhile, especially when the separation is emphasized. For example, environmental conditions (e.g., acidic pH) and enhanced charge carrier migration (e.g., resulting in photocorrosion) could cause the leaching of iron ions from the composite, thus resulting in the destruction of the spinel ferrite structure. The possible reactions of Fe₃O₄ oxidation/reduction are presented in Equations (1)–(4) and Figure 5.

$$Fe^{3+}(s) + e^{-} \to Fe^{2+}(s)$$
 (1)

$$Fe_2O_3 + 6H^+ + 2e^- \rightarrow 2Fe^{2+} + 3H_2O$$
 (2)

$$Fe_3O_4 + 8H^+ + 3e^- \rightarrow 3Fe^{2+} + 4H_2O$$
 (3)

$$Fe^{2+}(aq) + h^+ \to Fe^{3+}(aq) \tag{4}$$



Figure 5. Possible reactions in Fe₃O₄/TiO₂ composite (drawn based on [101]).

Accordingly, the approach of separation between magnetic and photocatalytic parts through an inert interlayer, such as silica [102], polyaniline [103], and carbon [104], has been proposed. The core-interlayer-shell structure (e.g., shown in Figure 6), with a magnetic core, an inert interlayer, and a photocatalytic shell, prevents unfavorable charge transfer, maintaining the photocatalytic and magnetic properties of both composites.



Figure 6. STEM images of $Fe_3O_4@SiO_2$ (**a**) and $Fe_3O_4@SiO_2/TiO_2$ (**b**) combined with Ti, Fe, and Si mapping. Reprinted with permission from [102]. Copyright (2017) Creative Commons Attribution.

4.2. Hexaferrites with TiO₂

Although pure hexaferrites have gained moderate attention as photocatalysts, their combination with other photoactive materials have frequently been reported. Among them, titania-based photocatalysts are the most common (see Table 4). For example, $BaFe_{12}O_{19}/TiO_2$ composites, initially reported by Fu et al. [105] and Lee et al. [106], can be prepared by a simple TiO₂ coating on the surface of the ferrite. In both studies, procion red MX 5B was used as a target pollutant decomposed under UV irradiation (no reusability analysis). It was found that though the activity increased with an increase in TiO₂ content, it was always lower than that of the P25 reference and/or sole TiO₂ NPs. In contrast, Xie et al. found higher activity for the $SrFe_{12}O_{19}/TiO_2$ composite (0.2/0.8 for Sr-ferrite and TiO₂, respectively) than that for single components under UV irradiation [107]. Moreover, reusability was also confirmed in three consecutive cycles, with an activity decrease of ca.

10%. Furthermore, in contrast to pristine TiO₂ NPs, the composites also exhibited activity under visible-light ($\lambda \ge 420$ nm) irradiation. In both cases (UV and visible-light irradiation), 100% degradation was observed after approx. 4–5 h of irradiation. It has been proposed that enhanced activity is caused by the possible formation of a n-n type heterojunction between both phases. Another SrFe₁₂O₁₉-based composite was also prepared by Bavarsiha et al. [108]. This time, three-phase composites, i.e., core/interlayer/shell structure, were prepared using SrFe₁₂O₁₉, SiO₂, and TiO₂ as a core, an interlayer, and an outerlayer, respectively. The efficiency of the composite was confirmed during degradation of MB, reaching ca. 80% degradation during 3 h of UV irradiation, with high reusability since only an 8% activity decrease was observed after three cycles. As a reference, SrFe₁₂O₁₉/SiO₂ composite was also investigated by Lahijani et al. for degradation of Acid Blue 29, Acid Violet 7, and Acid Black 1 dyes [109]. The effective decolorization (based on the presented photographs) was observed for all tested dyes during 20–40 min of UV irradiation, but detailed process kinetics, as well as reusability, were not examined.

Table 4.	Summary	of TiO ₂ -h	exaferrite	photocata	lysts
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Photocatalyst	Pollutants	Experimental Conditions	Findings	Ref.
BaFe ₁₂ O ₁₉ /TiO ₂ (10–30% TiO ₂)	Procion Red MX-5B	$\begin{array}{ll} 4\times 8 \mbox{ W UV bulbs } (\lambda_{max} \ 365 \ nm); \ -0.2 \ g \cdot L^{-1} \ (with \ respect \ to \ TiO_2); \\ 10 \ ppm; \ 300 \ min \end{array}$	75% deg. (BaFe ₁₂ O ₁₉); 96% deg. (BaFe ₁₂ O ₁₉ /30%TiO ₂)	[105]
BaFe ₁₂ O ₁₉ /TiO ₂			$\begin{array}{c} 60\% \ deg.\\ (BaFe_{12}O_{19}/30\% TiO_2 \ after\\ 500 \ ^{\circ}C \ heat \ treatment); \ 70\%\\ deg. \ (BaFe_{12}O_{19}/30\% \ TiO_2\\ \ without \ heat \ treatment); \end{array}$	[106]
SrFe ₁₂ O ₁₉ /TiO ₂ (70–85% TiO ₂ content)	MB	UV light (λ_{max} 254 nm) or vis light ($\lambda > 420$ nm); pH 7; 2 g·L ⁻¹ ; 10 ppm; 300 min	95% deg. (UV) and 99% deg. (vis) for SrFe ₁₂ O ₁₉ /80% TiO ₂	[107]
SrFe ₁₂ O ₁₉ /SiO ₂ /TiO ₂	MB	20 W UV light; 50 ppm; 180 min	80% deg.	[108]
PbFe ₁₂ O ₁₉ /TiO ₂	ABl; AV; ABk	10 W UV light; 20 g·L ⁻¹ ; 10 ppm; 60 min	~100% dec. of all dyes	[109]

ABk—Acid Black 1; ABl—Acid Blue 29; AV—Acid Violet 7; dec.—decolorization; deg.—degradation; MB—Methylene Blue.

5. Other Magnetic-Photocatalytic Composites

Titania is still the main photocatalytic material used. However, the continuous development of materials science shows that the photocatalytic activity of titania depends on various parameters, including the crystal structure, the presence of surface impurities, the specific surface area, the morphology, etc. [4]. In order to be able to control the above parameters, it is necessary not only to apply innovative synthesis techniques (e.g., microwave route [110]) but also to use morphology-determining agents (e.g., hydrofluoric acid [111]). Despite the undoubted advantages resulting from the high photoactivity of titania, researchers are still looking for novel materials with similar or better parameters than TiO₂. However, regardless of the main component of the photocatalytic composite, e.g., ZnO [112], CuO [113], or others, the key aspect is the recovery of the material after the photodegradation process. Therefore, in the next part of this review, the current state of knowledge in the field of ferrite-based composite photocatalysts not containing titania is presented and discussed.

5.1. Spinel Ferrite Composites

The summary of selected materials containing spinel ferrites is presented in Table 5. Despite the semiconductor and ferrite types, all composites (presented in the Table 5) have

revealed high photocatalytic activity, in the range of 96% (ZnS-WO₃-CoFe₂O₄ [114] and $Ag_3PO_4/MnFe_2O_4$ [115]) to even 100% (rGO-based spinel ferrite composites [116,117]). It has also been proven by Abroshan et al. [115] that MB degradation for single-phase manganese spinel ferrites and trisilver phosphates is much lower than that for the composite (58%, 80%, and 96%, respectively), probably due to the formation of a heterojunction between the phases, allowing the effective charge separation.

Additionally, in a large number of research works, the recovery/recycling of the magnetic composites was investigated. The use of external magnetic field allows the genuine separation, and thus the reuse, of the photoactive material in at least three cycles of pollutant degradation. As a prominent example, in the work of Dudziak et al. [118], during eight cycles of carbamazepine photodegradation on the Fe₃O₄-based Pt-modified composite, 100% efficiency was preserved.

Photocatalyst	Pollutants	Experimental Conditions	Findings	Ref.
Ag ₃ PO ₄ /MnFe ₂ O ₄	MB; RhB	Sunlight (Iran, ~185 mW∙cm ⁻²); 2 g∙L ⁻¹ ; 15 ppm; 80 min	58% MB deg. (MnFe ₂ O ₄); 80% MB deg. (Ag ₃ PO ₄); 96% MB deg. (Ag ₃ PO ₄ /MnFe ₂ O ₄)	[115]
Ni _{0.65} Zn _{0.35} Fe ₂ O ₄ @rGO	MB	300 W Xe lamp (vis $\lambda > 420$ nm); 1 g·L ⁻¹ ; 5 ppm; 48 min	100% dec.; 5 cycles—10% activity loss	[116]
BiFeO ₃ -ZnFe ₂ O ₄	MB	100 W Xe lamp with cut-off filter ($\lambda > 420$ nm); pH 2; 1 g·L ⁻¹ ; 15 ppm; 120 min	~97% deg. (BiFeO ₃ -25 wt% ZnFe ₂ O ₄)	[119]
LaZF@rGO	RhB	UV lamp ($\lambda_{max} = 254$ nm; 0.6 mW·cm ⁻²); 1 mM PDS; pH 4.5; 0.25 g·L ⁻¹ ; 30 ppm; 80 min	100% dec. (1:1 LaZF@rGO)	[117]
ZnS-WO ₃ -CoFe ₂ O ₄	MB	Tungsten-halogen lamp (400–800 nm); 0.05 g; 50 ppm; 180 min	96% deg.; 4 cycles no activity loss	[114]
PANI/BiOBr/ZnFe ₂ O ₄	RhB; NB	HPHgL with cut-off filter ($\lambda > 420$ nm); 1 g·L ⁻¹ ; 20 ppm (RhB) and 5 ppm (NB); 30 min	99% RhB deg. & 87% NB red. (7% PANI/BiOBr/ZnFe ₂ O ₄)	[120]

Table 5. Summary of selected spinel ferrite-photocatalyst composites.

dec.—decolorization; HPHgL—high pressure mercury lamp; LaZF—lanthanum-substituted zinc spinel ferrite; MB—Methylene Blue; NB—nitrobenzene; PANI—polyaniline; PDS—peroxydisulfate; red.—reduction; rGO—reduced graphene oxide; RhB—Rhodamine B.

Carbon-based materials, i.e., containing graphene, reduced graphene oxide (rGO), carbon nanotubes (CNT) or graphitic carbon nitride, have recently been widely used for photocatalytic reactions. After coupling them with spinel ferrite NPs, an efficient composite with both photocatalytic activity and magnetic separability can be obtained. What is more important, the photogenerated electrons can migrate only from ferrite to carbon material. In this regard, the main shortcoming of a ferrite-based photocatalyst, i.e., photobleaching, is inhibited [63].

The schematic mechanism of heterojunction for non-carbon-based ferrites is shown in Figure 7, where $ZnFe_2O_4$ NPs and BiFeO₃ represent the group of p-type and n-type materials, respectively. It has been proposed that during visible-light irradiation, the excited electron from CB of $ZnFe_2O_4$ could migrate to CB of BiFeO₃. At the same time, the created holes are transferred between the valence bands, in the opposite direction, due striving for the equilibrium state. Accordingly, this separation of charge carriers might effectively improve the photoactivity of the composite [119].



Figure 7. The schematic illustration of charge carriers' migration in BiFeO₃-ZnFe₂O₄ composite. Reprinted with permission from [119]. Copyright (2018) Creative Commons Attribution.

5.2. Hexaferrites Composites

Similar to spinel ferrites, hexaferrites have also been combined with different carbonbased materials, especially for possible visible-light response, as summarized in Table 6. For example, Mahdiani et al. investigated the photoactivity of $PbFe_{12}O_{19}/graphene$ and PbFe₁₂O₁₉/CNT composites for degradation of methyl orange under UV irradiation and acidic conditions (pH 2–3) [121]. An increased activity of the composite in comparison to the simple PbFe₁₂O₁₉ structure, especially for the graphene-based photocatalyst, was explained by the inhibition of charge carriers' recombination, resulting from the separation of the π - π * orbitals of graphene due to the interactions with the 2p oxygen orbitals from the ferrite structure. Ultimately, 75% degradation efficiency was observed for PbFe₁₂O₁₉/graphene after 70 min of irradiation. A unique approach was proposed by Ismail et al., where $BaFe_{12}O_{19}/g-C_3N_4$ photocatalysts were used to reduce Hg(II) ions [122]. Although the photocatalysts contained only 1–4 mass% of Ba-ferrite, a significant activity increase was observed with respect to the sole BaFe₁₂O₁₉ and g-C₃N₄ materials. It was proposed that enhanced activity could be caused by charge carrier migration and cumulation on different components, i.e., electrons and holes on g-C₃N₄ and ferrite, respectively. The best activity was obtained for 3%-BaFe₁₂O₁₉ composite under vis irradiation ($\lambda > 420$ nm), reaching 100% reduction of Hg^{2+} ions within 30 min. Reusability of the composite was also tested, and a slight decrease in activity (from 100% to 90%) after five consecutive cycles was ascribed to be caused by the blocking of the surface active sites (no photocatalyst loss). Furthermore, Wang et al. also investigated $BaFe_{12}O_{19}/g-C_3N_4$ composites, using them as catalysts in the photo-Fenton process of rhodamine B degradation under visible-light irradiation [123]. Again, a synergistic effect was observed, with the highest activity achieved for 16.8 wt% of $BaFe_{12}O_{19}$. It was also proposed that charge separation between phases is responsible for the activity increase. However, in the contrast to the report by Ismail et al. [122], it was proposed that excited electrons react with H_2O_2 on the surface of BaFe₁₂O₁₉, whereas holes migrate to $g-C_3N_4$, as shown in Figure 8. Scavenger-based experiments have confirmed an active role of \bullet OH, h⁺ and \bullet O₂⁻ on the degradation efficiency. Reusability tests during four cycles showed a slight decrease in activity, from 98% to 91% degradation, during 100 min of irradiation. Quaternary composite SrFe₁₂O₁₉/SiO₂/TiO₂/GO was also proposed by Abd Aziz et al. towards direct sunlight-driven photocatalytic degradation of 2,4-dichlorophenol

(2,4-DCP) [124]. An increased activity of 4-phase composite in comparison to pristine TiO_2 and TiO_2/GO nanostructures was explained by the possible charge transfer between TiO_2 and GO and increased specific surface area of the composite. It was proposed that the ferrite contribution to the photocatalytic mechanism is insignificant because of its coverage with an insulating layer (SiO₂). Moreover, it was shown that photocatalysts could be efficiently reused, as complete degradation of 2.4-DCP was observed during three cycles within 2.5–5 h (depending on the light intensity) of sunlight irradiation.



Figure 8. The schematic illustration of the proposed mechanism for the photocatalytic degradation of Rhodamine B on $BaFe_{12}O_{19}$ ferrite/g-C₃N₄ composite. Reprinted with permission from [123]. Copyright (2017) Elsevier.

Finally, hexagonal ferrites, combined with other photocatalysts, have also been intensively studied. For example, Xie et al. proposed a double-magnetic composite of ZnFe₂O₄/SrFe₁₂O₁₉ as a visible-light active photocatalyst towards the degradation of MB [125]. It was proposed that the composite exhibits both improved magnetic and photocatalytic performance, i.e., (i) SrFe₁₂O₁₉ enhances the magnetic properties of ZnFe₂O₄, which are quite weak for the pure spinel phase (M_S value of ca. 1.75 and 39 $\text{Am}^2 \cdot \text{kg}^{-1}$ for the pure ZnFe₂O₄ and the composite, respectively), and (ii) substitution of Fe³⁺ by Zn²⁺ ions at the 2a sites of the M-ferrite structure results in enhanced photocatalytic activity when compared to pristine ZnFe₂O₄. This substitution caused a presence of Fe²⁺ in the composite, and the resulting Fe^{2+}/Fe^{3+} interactions could be responsible for an increased e⁻ transport and a further increase in photocatalytic activity of the composite. However, reusability tests showed a constant decrease in activity between the first and fifth cycle (from 95% to 70% degradation), connected with possible photocatalyst loss between the cycles as well as surface blocking and partial destruction of the composite mesostructured. Another photocatalyst was designed by Sobhani-Nasab et al., who prepared a BaFe₁₂O₁₉/Sm₂Ti₂O₇ structure in its bare and Ag-decorated forms [126]. It was found that Ag has a positive impact on the activity, resulting in 100% degradation of MB during 150 min of vis irradiation (400–770 nm). It should be pointed out that the positive effect of noble metals has been well known and intensively investigated for more than forty years, as they usually work as an electron scavenger, inhibiting charge carriers' recombination [127–130]. Unfortunately, recycling causes a slight activity decrease (as in many ferrite-based photocatalysts), to 90% degradation after four cycles.

Another visible-light active structure was proposed by Xie et al., who prepared a $SrFe_{12}O_{19}/BiOBr$ 2D-2D nanocomposite for the degradation of Rhodamine B ($\lambda > 420$ nm) [131]. An increase in the activity of BiOBr was noticed for samples with 3 wt% and 5 wt% Sr-ferrite, probably because of increased charge carrier separation, where electrons migrate

to BiOBr and holes to the SrFe₁₂O₁₉. The highest removal efficiency of 97% after 30 min of visible-light irradiation was achieved for the sample with 5 wt% of SrFe₁₂O₁₉. Similar to other ferrite photocatalysts, an activity loss (97% to ca. 90%) was observed during five cycles of degradation. Finally, scavenger-based experiments showed that $^{\bullet}$ OH radicals play a less significant role in the examined system than e⁻ and $^{\bullet}O_2^-$, which might suggest that the oxidative potential of h⁺ at the ferrite surface might be too low to effectively oxidize water to $^{\bullet}$ OH.

An interesting approach was suggested by Xu et al., in which BaFe₁₂O₁₉ ferrite was coupled with Ag₃PO₄ photocatalysts to create an in situ Fenton-like photosystem for degradation of bisphenol A under visible light ($\lambda \ge 420 \text{ nm}$) [132]. It is known that Ag₃PO₄ is able to generate H₂O₂ due to 2-electron oxygen reduction (photocatalytic reaction); then, H₂O₂ is responsible for further degradation of organic pollutants [133]. An approach proposed by Xu et al. not only utilized $BaFe_{12}O_{19}$ as a magnetically separable part of the composite, but also enabled further conversion of photogenerated H_2O_2 to other reactive oxygen species (ROS), such as a •OH and •O₂⁻. The quantification of generated H₂O₂ for pristine Ag₃PO₄ and Ag₃PO₄/BaFe₁₂O₁₉ composite, as well as ESR-DMPO experiments for the observation of \bullet OH and \bullet O₂⁻ radicals, were used for the mechanism clarification. For 10% Ba-ferrite composite, the amount of both radicals was significantly increased, whereas the concentration of H_2O_2 was ca. three times lower than that of Ag_3PO_4 . Unfortunately, the stability tests showed an efficiency decrease from 80% to ca. 60% after four cycles of 30 min of irradiation. Much worse stability was observed for pristine Ag₃PO₄, where a decrease in activity from 50% to ca. 5% was noticed (Photocorrosion of Ag_3PO_4 and $Ag_4P_2O_7$ is a well-known problem [134,135]). As another example of BaFe₁₂O₁₉ ferrite combined with an Ag-based photocatalyst, Xie et al. proposed a BaFe₁₂O₁₉/AgBr composite for visible-light degradation of 2-mercaptobenzothiazole—MBT ($\lambda \ge 420$ nm) [136]. Again, the synergistic effect between both phases was observed, with the highest degradation efficiency (100% during 30 min) observed for the photocatalyst containing 10% BaFe₁₂O₁₉ ferrite. However, XPS analysis showed the presence of zero-valent silver (Ag⁰), thus indicating the formation of a BaFe₁₂O₁₉/AgBr/Ag ternary structure. The charge transfer and separation between these three components was recognized as a main reason behind the increased activity of the composite. Based on the combined Mott-Schottky and ESR-DMPO experiments, a Z-scheme heterojunction was proposed with (i) Ag⁰ acting as an "intermediate" for electron transfer between BaFe₁₂O₁₉ and AgBr, (ii) oxygen reduction to ${}^{\bullet}O_{2}^{-}$ on AgBr, and (iii) H₂O oxidation to •OH on BaFe₁₂O₁₉. The proposed mechanism is presented in Figure 9. The slight activity loss was observed during recycling, i.e., 90% degradation after four 30 min cycles (but still almost 100% for a 1 h process).



Figure 9. The schematic illustration of the proposed mechanism for degradation of 2mercaptobenzothiazole over the ternary $BaFe_{12}O_{19}/Ag/AgBr$ nanocomposite. Reprinted with permission from [136]. Copyright (2020) Elsevier.

In another study, Chen et al. prepared a $SrFe_{12}O_{19}/MoS_2$ heterostructure as the visible-light active photocatalysts for MB and methyl orange (MO) degradation under simulated sunlight [137]. The highest activity was observed for the composite with 1:2 mass ratio of Sr-ferrite:MoS₂, reaching ca. 100% and 70% degradation of MB (120 min) and MO (60 min). A possible charge separation between both phases was suggested, with electron and hole migration to SrFe₁₂O₁₉ and MoS₂, respectively, generating ROS ($^{\circ}$ OH and $^{\circ}O_2^{-}$). During six subsequent cycles of MB degradation, a decrease in activity to 82% was observed. However, XRD and XPS analyses did not reveal any significant change in the composite structure. Furthermore, $SrFe_{12}O_{19}$ was also coupled with Bi_2O_3 for MB degradation under visible-light irradiation ($\lambda > 420$ nm) [138]. It was found that an increase in Sr-ferrite content between 30% and 40% caused a photocatalytic activity increase, with a maximum efficiency obtained for 35% of SrFe₁₂O₁₉. The most important finding was the stable activity (100% degradation of MB during 4 h of irradiation) for three subsequent cycles. It was proposed that increased photocatalytic activity of the composite could be caused by three possible factors: (i) charge separation between both phases, with electrons accumulating on the Bi₂O₃ phase, (ii) increased mobility of the charge carriers inside the SrFe12O19 structure due to its remanent magnetic field, and (iii) increased light absorption efficiency by $SrFe_{12}O_{19}$ (when compared to pristine Bi_2O_3). Other composites utilizing different Bi-based photocatalysts were also investigated by Wang et al., combining SrFe₁₂O₁₉ ferrite with Bi₄O₅Br₂ and Bi₃O₄Cl [139,140]. During both studies, the composites were tested for degradation of Rhodamine B (10 ppm) under UV/vis irradiation (Xe lamp). The synergistic effect was observed between Sr-ferrite and Bi₄O₅Br₂ when the composite contained 5 wt% of SrFe₁₂O₁₉. However, there was no synergy between the components in the case of the SrFe₁₂O₁₉/Bi₃O₄Cl photocatalyst. Ultimately, the 5 wt% Sr-ferrite/Bi₄O₅Br₂ was found to be the most active sample in both studies. It was proposed that an activity increase was caused by the charge carriers' separation, with electrons accumulating on the ferrite phase. Scavenger-based studies have shown the dominant role of ${}^{\bullet}O_{2}^{-}$ radicals and an insignificant contribution of •OH. The latter might relate to the unsuitable position of the valence band edge for both components. The reusability tests for five consecutive cycles indicated a constant activity decrease (from 100% to 85% of degradation). Although it has been proposed that an activity decrease is caused by the composite loss during the

recovery, the constant change in the reaction rates between the cycles might also suggest that some damage could occur directly during the process.

Moreover, a novel structure, based on $SrFe_{12}O_{19}$ ferrite, carbon quantum dots (CQDs) and CeO₂, was proposed by Wang et al. [141]. The ternary composite allows an increase in both the adsorption efficiency of pollutants (here MB) and photocatalytic efficiency under simulated sunlight (AM1.5), when compared to pristine CeO₂, CeO₂/CQDs, and $SrFe_{12}O_{19}/CeO_2$ materials. It was proposed that the formation of II-type heterojunction between Sr-ferrite and Ce₂O is responsible for enhanced photocatalytic activity. Ternary composite could decompose 90% of MB during 4 hours of irradiation, but a decrease in activity to 65% was observed after four subsequent cycles.

Finally, hexagonal ferrites have also been combined with conjugated polymers, such as polyaniline (PANI) and polythiophene (PTh). For example, Mesdaghi et al. prepared two composite systems using Zn,Co,Sn-co-doped BaFe₁₂O₁₉ ferrite with either multiwall carbon nanotubes (MWCNTs) or polyaniline [142]. The composites, tested towards degradation of MB under irradiation with an Hg lamp ($\lambda > 400$ nm), showed increased activity in comparison to the pure ferrite; however, MWCT-based composite slightly outperformed the PANI-based one. In both cases, a decrease in degradation efficiency was observed after the three degradation cycles. A similar study was also performed by Khandani et al., who combined Ce,Nd-co-doped SrFe₁₂O₁₉ ferrite with polythiophene [142]. Again, the combination of ferrite with polymer increased the degradation efficiency (MB) by ca. two times. However, it should be noted that, during both studies, the composition of both phases was not optimized, and the mechanism of the photocatalytic reaction was not examined in detail.

Photocatalyst	Pollutants	Experimental Conditions	Findings	Ref.
CdFe ₁₂ O ₁₉ /CdTiO ₃	MO; MB; MV	400 W UV light; 1 g·L ⁻¹ ; 5 ppm; 70 min	71% deg. MO; 61% deg. MB; 55 deg. MV	[83]
PbFe ₁₂ O ₁₉ /GN and PbFe ₁₂ O ₁₉ /CNT	МО	UV light; pH 2–3	75% deg. (PbFe ₁₂ O ₁₉ /GN); 50% deg. (PbFe ₁₂ O ₁₉ /CNT)	[121]
BaFe ₁₂ O ₁₉ /g-C ₃ N ₄	Hg ²⁺	Xe lamp ($\lambda > 420 \text{ nm};$ 425 W·m ⁻²); pH 4; 0.4–2 g·L ⁻¹ ; 100 ppm; 30 min	100% red. of Hg^{2+} ions	[122]
BaFe ₁₂ O ₁₉ /g-C ₃ N ₄ (10.1–35.5% wt. of Ba-ferrite)	RhB	Vis light; T = 30° C; 1 g·L ⁻¹ ; 10 ppm; 40 min; 0.5 ml of 30% H ₂ O ₂	17% deg. (10.1% BaFe ₁₂ O ₁₉ /g-C ₃ N ₄); 86% deg. (16.8% BaFe ₁₂ O ₁₉ /g-C ₃ N ₄)	[123]
SrFe ₁₂ O ₁₉ /SiO ₂ /TiO ₂ /GO	2,4-DCP	Kuala Lumpur sunlight; 482–776 W \cdot m ⁻² ; 2 g \cdot L ⁻¹ ; 50 ppm; 170–300 min	100% deg.; time depending on sunlight intensity (180 min—776 W·m ⁻² ; 300 min—482 W·m ⁻²)	[124]
SrFe ₁₂ O ₁₉ /ZnFe ₂ O ₄	MB	500 W Xe lamp; pH 7; 2 g·L ^{-1} ; 10 ppm; 300 min	97% deg.	[125]
BaFe ₁₂ O ₁₉ /Sm ₂ Ti ₂ O ₇ /Ag (0–20% Ag salt)	МВ	400 W lamp (400–770 nm); 10 ppm; 150 min	45% deg. (BaFe ₁₂ O ₁₉ /Sm ₂ Ti ₂ O ₇); 100% deg. (BaFe ₁₂ O ₁₉ /Sm ₂ Ti ₂ O ₇ /20% Ag)	[126]
SrFe ₁₂ O ₁₉ /BiOBr (3–15% wt. of Sr-ferrite)	RhB	300 W Xe lamp, filter ($\lambda > 420 \text{ nm}$); 0.5 g·L ⁻¹ ; 10 ppm; 30 min	55% deg. (15% SrFe ₁₂ O ₁₉ /BiOBr); 97% deg. (5% SrFe ₁₂ O ₁₉ /BiOBr)	[131]

Table 6. Summary of hexaferrite-photocatalyst composites.

Photocatalyst Pollutants Experimental Conditions		Experimental Conditions	Findings	Ref.
BaFe ₁₂ O ₁₉ /Ag ₃ PO ₄ (1–15% wt. of Ba-ferrite)	BPhA	300 W Xe lamp ($\lambda \ge 420$ nm); 1 g·L ⁻¹ ; 20 ppm; 30 min	53% deg. (1% BaFe ₁₂ O ₁₉ /Ag ₃ PO ₄); 80% deg. (10% BaFe ₁₂ O ₁₉ /Ag ₃ PO ₄)	[132]
BaFe ₁₂ O ₁₉ /AgBr/Ag (1–20% wt. of Ba-ferrite)	MBT	300 W Xe lamp filter ($\lambda > 420 \text{ nm}$); 1 g·L ⁻¹ ; 20 ppm; 30 min	~72% deg. (1% BaFe ₁₂ O ₁₉ /AgBr/Ag); 98% deg. (10% BaFe ₁₂ O ₁₉ /AgBr/Ag)	[136]
SrFe ₁₂ O ₁₉ /MoS ₂ (66% and 75% wt. of MoS ₂)	MB; MO	Simulated sunlight; 0.375 g·L ⁻¹ ; 20 ppm; 120 min (MB) or 60 min (MO)	86% MB deg. & 61% MO deg. (SrFe ₁₂ O ₁₉ /66% MoS ₂)	[137]
SrFe ₁₂ O ₁₉ /Bi ₂ O ₃ (20–40% wt. of Sr-ferrite)	MB	500 W Hg lamp (λ > 420 nm; 1111 W·m ⁻²); pH 7; 2 g·L ⁻¹ ; 10 ppm; 240 min	~28% deg. (20% SrFe ₁₂ O ₁₉ /Bi ₂ O ₃); 95% deg. (35% SrFe ₁₂ O ₁₉ /Bi ₂ O ₃)	[138]
SrFe ₁₂ O ₁₉ /CeO ₂ /CQDs	MB	500 W Xe lamp with AM1.5 filter; 0.2–1.8 g·L ⁻¹ ; 1–10 ppm; 240 min	90% deg.	[141]
SrFe ₁₂ O ₁₉ /Bi ₃ O ₄ Cl (5–25% wt. of Sr-ferrite)	RhB	300 W Xe lamp; 1 g·L ^{−1} , 10 ppm, 80 min	~15% deg. (bare SrFe ₁₂ O ₁₉); 100% deg. (5% SrFe ₁₂ O ₁₉);	[139]
$\frac{\text{SrFe}_{12}\text{O}_{19}/\text{Bi}_4\text{O}_5\text{Br}_2}{(5-15\% \text{ wt. of Sr-ferrite})}$	RhB	300 W Xe lamp; 1 g·L ^{-1} , 10 ppm, 60 min	~90% deg. (15% SrFe ₁₂ O ₁₉) 100% deg. (5% SrFe ₁₂ O ₁₉)	[140]
BaZn _{0.2} Co _{0.2} Sn _{0.4} Fe _{11.2} O ₁₉ with MWCNT or PANI	MB	800 W Hg lamp (λ > 400 nm); 20 ppm, 60 min	87% deg. with MWCNT; 80% deg. with PANI	[142]
SrCe _{0.2} Nd _{0.2} Fe _{11.6} O ₁₉ /PTh (33% or 66% wt. of PTh)	MB	800 W Hg lamp (λ > 400 nm); 2 g·L-1, 10 ppm, 30 min	95% deg. (66% wt. of PTh); 75% deg. (33% wt. of PTh)	[143]

Table 6. Cont.

2,4-DCP—2,4-dichlorophenol; BPhA—Bisphenol A; CNT—carbon nanotubes; CQDs—Carbon Quantum Dots; deg.—degradation; GN—graphene; GO—graphene oxide; MB—Methylene Blue; MBT—2-mercaptobenzothiazole; MO—Methyl Orange; MV—Methyl Violet; MWCNT—multi-walled carbon nanotubes; PANI—polyaniline; PTh—polythiophene; red.—reduction; RhB—Rhodamine B.

6. Conclusions and Future Perspectives

The literature review reflects the recent need to search for innovative combinations of semiconductors with ferrite NPs for heterogeneous photocatalysis. Various studies have been carried out at multiple research centers worldwide, being largely focused on the choice of appropriate ferromagnets to produce advanced magnetic photocatalytic systems. Based on the presented literature, it was found that spinel and hexagonal ferrite magnetic NPs, despite their magnetic properties enabling easy separation, have received moderate attention as the main photocatalytic material, probably because of lower activity than well-known photocatalysts (e.g., TiO₂) and stability concerns. However, they could be an interesting component of photocatalytic materials, with a possible synergistic effect, resulting in increased activity under UV light and the appearance of vis response. However, their stability (even though, in many cases, it is much better than single-component photocatalysts) should be improved for possible commercialization, as most lose activity during recycling.

Moreover, though ferrites have proven to be a suitable choice for the separation of the multi-phase photocatalysts, there are still some unknown aspects of their operation in the photocatalytic systems. Above all, the ability of the ferrite materials to generate reactive oxygen species by themselves; as well, further identification of the main ROS and the positions of CB and VB edges of such ferrite materials are usually missing. This leads to confusing results reported in different studies. For example, opposite charge transfers between the same components was claimed (e.g., $BaFe_{12}O_{19}/g-C_3N_4$ [122,123]) or the oxidative role of •OH radicals in the presence of Ba-ferrite [78,81] was suggested, whereas other studies excluded such mechanisms [131,137]. Since water purification from organic pollutants remains the most investigated application of the magnetic photocatalysts, these details, as well as the possible factors that affect them, are considered as crucial for further studies to better understand the interactions between hexaferrites, other photocatalysts, and pollutants. Moreover, the surface structure of the magnetic materials is usually not considered, though many reports on other photocatalysts have proven how important it is for efficient photocatalytic performance [111,144]. In this regard, surface-based studies of such materials are highly recommended as another direction for further research.

It is also thought that the mechanism of ferrite-based photocatalysts needs further investigation, as only a few studies discussed the possible mechanism in detail (showing direct proof instead of speculation). Moreover, though the use of dyes is very convenient for fast and easy activity testing (and important for environmental purification), it is not recommended for mechanism discussion due to the additional mechanisms of photocatalyst sensitization (barely discussed in the presented papers).

Even though there are many unsolved issues and unknown aspects, it is thought that the study of the creation of a new generation of ferromagnetic-photocatalytic systems will grow as a result of evolving strategies for environmental protection, since easy and inexpensive separation of photocatalysts for reuse is highly important.

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