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30 Abstract

In the present study, we examined a novel functionalised magnetic nanoparticles 31 $Fe_3O_4@SiO_2-N_n$ as a nano adsorbent for binding of Cd^{2+} , Pb^{2+} , Cu^{2+} ions in an aqueous solution. 32 First, we obtained the nanoparticles functionalised with various carbon chains containing 33 different number of amino groups: (3-amino)propyltriethoxysilane (Fe₃O₄@SiO₂-N₁), 34 N-(2-aminoethyl)-3-aminopropyltrimethoxysilane $(Fe_3O_4@SiO_2-N_2)$ 35 and N^{1} -(3-trimethoxysilylpropyl)diethylenetriamine (Fe₃O₄@SiO₂-N₃). In the next step, we 36 conducted their characterisation using SEM, TEM, FT-IR, and XPS methods. 37

The detection of Cd^{2+} , Pb^{2+} , Cu^{2+} metal ions was performed under optimised experimental conditions using DPASV and HDME techniques. Using these methods we conducted the Cd^{2+} , Pb^{2+} , Cu^{2+} binding comparison in 4.5 µM concentration with 4 mg of Fe₃O₄@SiO₂-N_n. Obtained results show that the adsorption rate of each ion differs due to the nanoparticles modification.

43 The highest Pb^{2+} binding capacity was achieved using $Fe_3O_4@SiO_2-N_1$ and 44 $Fe_3O_4@SiO_2-N_2$. The smallest binding capacity was observed for Cd^{2+} ions by 45 $Fe_3O_4@SiO_2-N_2$ and $Fe_3O_4@SiO_2-N_1$.

The Cd²⁺ biding was not observed for both Fe₃O₄@SiO₂-N₂ and Fe₃O₄@SiO₂-N₃
nanoparticles. Additionally, Pb²⁺ was not bound by Fe₃O₄@SiO₂-N₃. The research results show
that the Fe₃O₄@SiO₂-N₃ nanoparticles bind copper ions with high selectivity.

For the first time we performed the adsorption-desorption experiments using DPASV to prove the Cu^{2+} binding activity of Fe₃O₄@SiO₂-N₃ nanoparticles. Obtained results indicate that examined nanoparticles show strong binding capability. Additionally, we obtained 99.9 % recovery of Cu²⁺ ions.

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Keywords: Fe₃O₄ nanoparticles; amino-modified Fe₃O₄@SiO₂ nanostructures; cadmium, lead and copper ions removal, copper adsorption-desorption experiment

59 **1. Introduction**

In the last few decades we observed increasing heavy metal pollution generated by 60 human activity - manufacturing processes such as refining and use of fertiliser and pesticides. 61 Heavy metals have caused serious environmental concerns due to their low biodegradability, 62 bioaccumulation tendency and mutagenicity [1,2]. Many heavy metals are regarded as 63 carcinogens [3]. Due to the dissemination of lead in the environment and its increasing usage 64 65 in industry, its carcinogenicity has been an object of interest of many research projects. Based 66 on the experimental carcinogenicity results, the International Agency for Research on Cancer (IARC) commission classified lead and inorganic lead derivatives in 2B group, considered as 67 possible carcinogenic to humans [4], while cadmium is classified as a human carcinogen [5]. 68 Lead does not cause cancer, but it can contribute to its development [6,7]. Cadmium causes 69 cancer by multiple mechanism based on, among others, inhibition of DNA damage repair and 70 71 oxidative stress [5]. Recycling of heavy metals from wastewater has become essential field of 72 scientific research and industry.

73 In recent years scientists utilised many metal ion separation and removal methods, including chemical co-precipitation [8], chemical coagulation process [9], flotation [10,11] and 74 75 microflotation [12] techniques, ion removal by membrane filtration [13], osmosis [14], extraction with ionic liquids [15]. Adsorption methods predominate over traditional separation 76 77 techniques due to their simplicity, easy handling and sludge-free operation, regeneration capacity, and cost-effectiveness [16]. Many metal ion adsorbents are known, including pumice 78 [17], composite mineral adsorbents [18], pectin-based adsorbents [19], organic frameworks 79 [20], and carbonaceous materials, such as activated carbon [21], biochar [22], carbon nanotubes 80 [23], and graphene oxide [24]. 81

Nowadays, the most popular agents for wastewater ion removal are the 82 superparamagnetic modified nanoparticle adsorbents based on iron oxide Fe₃O₄ — imprinted 83 magnetic biosorbent [25], copolymerized polyacrylamide cellulose modified nanomagnetite 84 [26], sultone-modified magnetic activated carbon for Cd²⁺, Pb²⁺, and As³⁺ removal [27], and 85 many magnetic materials used for dye remediation [28-30]. The superparamagnetic Fe₃O₄ 86 nanoparticles with functionalised surface adsorbent have been successfully applied to remove 87 variety of wastewater heavy metal ions, such as copper, zinc, mercury, chromium, lead, 88 cadmium, manganese, uranium, or silver [31–35]. Among adsorbents utilised to remove both 89 90 organic and inorganic wastewater compounds, magnetic nanoparticles with large surface area, facile maintenance, and high efficiency took a special place due to the simple, convenient, and 91 92 fast separation using external magnetic field [36–40]. In comparison with the traditional solvent 93 extraction, these superparamagnetic modified nanoparticle adsorption methods are more 94 economic, more cost-effective, and environmentally friendly [41]. Many research groups 95 focused on the amino-functionalised $Fe_3O_4@SiO_2$ core-shell magnetic nanocomposites as a 96 novel adsorbent for the removal of aqueous pollutants [42,43].

97 Metals like, among others, gadolinum, technetium, iron, manganese, cobalt, gallium,
98 play a crucial role in medicine. These elements are widely used in diagnostic procedures as, for
99 example, radioisotope or contrast agents. Additionally, platinum, gold, silver, lithium, zinc,
100 iron, or bismuth may also be used in a treatment of various diseases [44].

Metals can also be extremely toxic and cause life-threatening illnesses [45]. One of the
 most frequently occurring disease is Wilson's disease.

103 Wilson's disease is a rare, autosomal recessive, and lethal-without-treatment genetic disorder caused by the excessive copper storage in various body tissues. In the case of healthy 104 105 individuals, we can observe a balance between intestinal absorption of dietary copper and its hepatic excretion in bile. In Wilson's disease, hepatic copper is neither excreted in bile, nor 106 107 incorporated into ceruloplasmin. This abnormality causes the accumulation of copper to toxic 108 levels and its storage mainly in liver, brain, and cornea. The signs of Wilson's disease are as-109 sociated with liver diseases and neurological symptoms. The diagnosis is based on the elevated urinary and hepatic copper and low ceruloplasmin levels. Management of Wilson's disease in-110 volves decreasing the excess levels of copper, chelation therapy, and oral zinc therapy. In some 111 cases, liver transplantation may be necessary [46]. 112

In this work, a series of silica-coated superparamagnetic Fe₃O₄@SiO₂ core-shell 113 nanoparticles with modified surfaces differing in the number of amino groups in outer chains 114 - Fe₃O₄@SiO₂-N₁, Fe₃O₄@SiO₂-N₂, Fe₃O₄@SiO₂-N₃ - (see, Figure 1) was synthesised. The 115 characterisation of the obtained structures was performed using SEM, TEM, FT-IR, and XPS 116 method. Subsequently, the capability of functionalised nanoparticles concerning simultaneous 117 Cd²⁺, Pb²⁺, and Cu²⁺ ion binding was studied using electrochemical techniques, such as DPV 118 in combination with HMDE and preconcentration method. Finally, the adsorption-desorption 119 experiments using DPASV method were performed for the first time to examine the Cu²⁺ 120 binding by Fe₃O₄@SiO₂-N₃ nanoparticles in an aqueous solution. 121

123 **2. Experimental**

124 **2.1. Reagents**

All reagents, analytical grade, were purchased from the indicated suppliers and used 125 without further purification. Aqueous solutions were prepared using ultra-pure deionised water. 126 Ferric chloride hexahydrate (FeCl₃·6H₂O) and ferrous chloride tetrahydrate (FeCl₂·4H₂O), 127 ammonia (25%), tetraethyl orthosilicate (98%) (TEOS), 3-(aminopropyl)triethoxysilane 128 (99 %), N-(2-aminoethyl)-3-aminopropyltrimethoxysilane 129 (APTES) and N^{1} -(3-trimethoxysilylpropyl)diethylenetriamine were purchased from Sigma-Aldrich (Poland). 130 131 The organic solvents, potassium chloride KCl (99.9%), cadmium nitrate tetrahydrate Cd(NO₃)₂·4H₂O (99.9 %), lead nitrate Pb(NO₃)₂, and copper nitrate trihydrate Cu(NO₃)₂·3H₂O 132 (99.9 %) were purchased from POCh (Poland). 133

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135 2.2. Synthesis of Fe₃O₄

Fe₃O₄ nanoparticles were obtained by the coprecipitation method in an aqueous solution 136 according to the procedure described by Panta et al. [47]. The reaction was performed in non-137 oxidising conditions maintaining the precise 1 to 2 molar ratio of Fe^{2+}/Fe^{3+} in an alkaline 138 solution. The advantages and disadvantages of the synthesis reducing conditions were 139 previously described by Kim [48]. The Fe₃O₄ nanoparticles were obtained by dissolving 140 10.81 g (0.04 mol) of FeCl₃·6H₂O and 3.98 g (0.02 mol) of FeCl₂·4H₂O in 50 mL of deionised 141 water. Next, argon was passed through the vigorously stirred solution to eliminate oxygen and 142 then the reaction mixture was heated to 70 °C. When the set temperature was reached, 500 mL 143 of ammonium hydroxide solution was added dropwise up to pH 11, what resulted in the 144 formation of Fe₃O₄. Obtained nanoparticles were washed with water to neutralise pH, washed 145 with methanol, and dried. 146

148 2.3. Synthesis of core-shell Fe₃O₄@SiO₂ nanoparticles

Synthesis of $Fe_3O_4@SiO_2$ was conducted according to Ströber procedure, which mechanism and optimisation were widely described in the literature [47,49–52]. 0.1 g of Fe_3O_4 nanoparticles was dispersed in the mixture of ethanol and water (60:10, v/v) using an ultrasonic bath for 15 min. Subsequently, 1 mL of ammonium hydroxide and 2 mL of tetraethyl orthosilicate (TEOS) were added dropwise to the stirring solution at room temperature. After 24 h, the obtained nanoparticles were washed with water and ethanol and dried in vacuum at 60 °C.

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157 2.4. Modification of core-shell Fe₃O₄@SiO₂ nanoparticles by amine derivatives

The functionalisation of Fe₃O₄@SiO₂ nanoparticles by amine derivatives was performed in 158 anhydrous toluene [53-55] to achieve optimal surface coverage. 4 mL of 3-amino propyl-159 (APTES), N-(2-aminoethyl)-3-aminopropyl 160 triethoxysilane trimethoxysilane, or N^{1} -(3-trimethoxysilvlpropyl diethylenetriamine was added to 0.5 g of Fe₃O₄@SiO₂ 161 nanoparticles dispersed in 100 mL of anhydrous toluene using ultrasonic bath. Then, the 162 mixture was mechanically stirred for 12 h at 90 °C. After cooling to room temperature, the 163 obtained Fe₃O₄@SiO₂-Nn amino derivatives (Fe₃O₄@SiO₂-N1, Fe₃O₄@SiO₂-N2, or 164 Fe₃O₄@SiO₂-N₃) were magnetically collected, washed several times using absolute ethanol, 165 and dried under vacuum at 50 °C (Figure 1). 166



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Figure 1. Scheme of $Fe_3O_4@SiO_2-N_n$ nanoparticles synthesis.

170 **2.5. Methods**

The images of all $Fe_3O_4@SiO_2-N_n$ nanoparticles were obtained using the scanning electron microscope (SEM) — JEOL JSM7001F, operating at 9.5 kV — and transmission electron microscopy (TEM) — Tecnai G2 Spirit BioTWIN FEI, operating at 120 kV. All nanoparticles samples for TEM imagining were sonicated for 30 min in the absolute ethanol solution.

Fourier Transform Infrared Spectroscopy (FT-IR) spectra were obtained with the KBr
pellet method using Bruker FRA 106 spectrometer.

178 X-Ray Photoelectron Spectroscopy (XPS) was utilised to evaluate the chemical composition of the investigated nanoparticles. For this purpose, the high-resolution scans were 179 performed in Fe2p, C1s, O1s, N1s, and Si2p binding energy range. The measurements were 180 carried out on Escalab 250Xi spectroscope, ThermoFisher Scientific. The monochromatic AlKa 181 182 excitation source was used with a spot diameter of 250 µm. 10 eV pass energy and 0.05 eV energy step size were utilised. The charge compensation was achieved through the low-energy 183 184 electron and low-energy Ar⁺ ions flow, with the final calibration of the XPS spectra for peak characteristics adventitious carbon C1s at 284.7 eV. The peak deconvolution was carried out 185 using Avantage software provided by the spectroscope manufacturer. 186

All electrochemical measurements were carried out using Mercury Electrode Metrohm 663 VA Stand integrated with Autolab potentiostat/galvanostat PGSTAT-128N controlled with NOVA 2.1.4 software. The three-electrode cell contained Static Drop Mercury Electrode (SDME) as a working electrode. Calomel Hg|Hg₂Cl₂|KCl_(saturated) and glassy carbon (GC) were used as the reference and counter electrode, respectively.

Differential pulse voltammetry (DPV) was utilised for the detection of Cd^{2+} , Pb^{2+} , and Cd²⁺ ions under optimised experimental conditions: deposition potential -0.9 V, deposition time 90 s, modulation amplitude 0.05 V, modulation time 0.07 s, interval time 1.85 s, and step potential 0.005 V. All measurements were conducted in Teflon cell to avoid a sorption of metal ions on the glass surface.

The ion detection was performed in a potential range of -0.8 V to 0.0 V. The solutions of metal ions were prepared using potassium chloride KCl, pH 6.5 as the supporting electrolyte. Fe₃O₄@SiO₂-N_n nanoparticles were prepared by dispersion using the ultrasonic bath for 30 min before each measurement.

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204 **2.6. Determination of removal efficiency**

The adsorption-desorption experiment was conducted to examine the efficiency of Cu²⁺ 205 removal from an aqueous solution. The ion desorption process was investigated in 0.1 M HCl 206 solution which was used as a desorbing agent. 5.08 mg of Fe₃O₄@SiO₂-N₃ was used to capture 207 copper ions present in 10 mL of 4.3 μ M Cu²⁺ solution. The solution was then left for 40 min at 208 room temperature with shaking. Subsequently, all nanoparticles were collected magnetically 209 and the supernatant was removed. Then, 10 mL of 0.1 M HCl was added to Fe₃O₄@SiO₂-N₃ 210 nanoparticles with adsorbed Cu²⁺ and mixed with a stream of argon. The measurement of 211 desorbed Cu²⁺ concertation was performed immediately using DPASV technique. The removal 212 efficiency was calculated by the determination of the obtained voltammograms peak area for 213 214 the standard solution and after desorption in 0.1 M HCl.

216 **3. Results and discussion**

217 **3.1. SEM and TEM — Morphology analysis**

In the first step, the obtained Fe₃O₄@SiO₂-N_n nanoparticles were characterised using 218 Scanning Electron Microscopy and Transmission Electron Microscopy (Figure 2). SEM and 219 TEM images of magnetite nanoparticles modified with different length of amino chains showed 220 that the nanostructures received by co-precipitation method are highly homogeneous in shape 221 and size. Figure 3 confirms the presence of small and quasi-spherical core-shell structures. The 222 average size of all $Fe_3O_4@SiO_2-N_n$ nanoparticles was approximately 30 - 50 nm. All of the 223 224 examined nanoparticles were in the agglomerated state due to their natural tendency to form agglomerates based on their magnetic nature. 225



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Figure 2. SEM images of: column a) $Fe_3O_4@SiO_2-N_1$, column b) $Fe_3O_4@SiO_2-N_2$, and column c) $Fe_3O_4@SiO_2-N_3$.



Figure 3. TEM images of: a) Fe₃O₄@SiO₂-N₁, b) Fe₃O₄@SiO₂-N₂, and c) Fe₃O₄@SiO₂-N₃.

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232 **3.2. FT-IR spectroscopy analysis**

The FT-IR spectra were obtained to compare the spectroscopic differences and to 233 validate the presence of functional groups on the nanomagnetite surface. Figure 4 a) shows the 234 FT-IR spectra for pure Fe₃O₄ nanoparticles and silica-coated Fe₃O₄@SiO₂ as a reference and 235 for nanoparticles functionalised by amino groups Fe₃O₄@SiO₂-N₁, Fe₃O₄@SiO₂-N₂, and 236 Fe₃O₄@SiO₂-N₃. For all samples, two characteristic bands were shown at wavenumbers 237 453 cm⁻¹ and 597 cm⁻¹ from metal-oxygen stretching at Fe³⁺ site [56–58]. In all IR spectra, the 238 decrease in the intensity of the Fe-O band for nanoparticles coated with silica and amino groups 239 240 was observed. The decrease in the band intensity confirms that the nanoparticles surface was successfully functionalised [59]. Spectra for silica-coated nanoparticles showed a broad, strong 241 band near 1096 cm⁻¹ region assigned to symmetric and asymmetric Si-O-Si stretching 242 vibrations caused by the coating of silica shells on the magnetite surface [60]. 243

On the spectra of all amino-modified nanoparticles (Figure 4 b) a new band appeared in the region of 1563 cm⁻¹ and 3402 cm⁻¹ attributed to N-H stretching vibrations of amino groups. These bands confirm the successful amino-functionalisation of the silica layer on $Fe_3O_4@SiO_2$ nanoparticles and the presence of terminal $-NH_2$ [61,62].

Additionally, a weak band at 1458 cm^{-1} attributed to the C-N stretch vibration was noticed [63]. The absorption bands at about 2930 cm⁻¹ and 2850 cm⁻¹ are the result of C-H stretching vibrations in the carbon chain [64].

These FT-IR spectra confirmed the formation of a silica shell on the surface of Fe_3O_4 and the amino-functionalisation of the $Fe_3O_4@SiO_2$ core-shell nanostructures.



Figure 4. FT-IR spectra for non-functionalised a) Fe_3O_4 , Fe_3O_4 @SiO₂ and b) functionalised Fe_3O_4 @SiO₂-N₁, Fe_3O_4 @SiO₂-N₂, and Fe_3O_4 @SiO₂-N₃ nanoparticles.

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257 **3.3. XPS analysis**

Moreover, we performed the XPS analyses for all obtained samples to confirm the structure of formed core-shell nanoparticles. The results of the high-resolution XPS analysis are collectively presented in Figure 5 and Table 1 for each of the analysed samples.



Figure 5. High-resolution XPS spectra obtained for each investigated nanoparticle Fe₃O₄@SiO₂-N₁, Fe₃O₄@SiO₂-N₂, and Fe₃O₄@SiO₂-N₃ within the analysed binding energy range: (a) *Fe2p*, (b) *Si2p*, (c) *N1s*, and (d) *C1s* with superimposed deconvolution according to the model described below. The grey areas represent the *Fe2p*_{1/2} and *Si2p*_{1/2} peaks in *Fe2p* and *Si2p* peak doublets, respectively.

The deconvolution in Fe2p binding energy (BE) range can be carried out with two spin-268 orbit doublets, characteristic for both Fe²⁺ and Fe³⁺. Furthermore, *Fe2p* signal for Fe₃O₄@SiO₂-269 N₃ was barely detected [65-67]. The peak position remains unaltered for each studied 270 271 compound, proving that modification of the organic chain does not influence the inner shell structure. Similar to the case of Fe₃O₄, the amount of silica is at its peak for Fe₃O₄@SiO₂-N₁ 272 273 functionalisation. Moreover, the significant differences were not observed between Fe₃O₄@SiO₂-N₂ and Fe₃O₄@SiO₂-N₃ samples in this case, what may imply that the thickness 274 275 of the organic amino shell is similar for both of these nanoparticles.

The shape of recorded *N1s* spectra reveal major differences between the analysed samples. Each of the nanoparticles contains nitrogen in two different chemical states, while their quantity differs significantly. Two deconvolution spectra used in the proposed model peak at 399.2 and 401.2 eV. The peak at higher BE's, dominant in the case of Fe₃O₄@SiO₂-N₁ sample, should represent the terminal amino-NH₂ functional groups in the compound. The

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- presence of >N-H tertiary amino groups in Fe₃O₄@SiO₂-N₂ and Fe₃O₄@SiO₂-N₃ nanoparticles is reflected in *N1s* spectra with the increasing contribution of the component, located at lower binding energy range. Here, the share of terminal amino groups is reduced to 45 % for Fe₃O₄@SiO₂-N₂ and to 18 % for Fe₃O₄@SiO₂-N₃ samples. The aforementioned model finds a good correlation with the literature findings. The presence of N-H groups in Fe₃O₄@SiO₂-N₁ can be associated with the adsorption of CO₂ from the ambient atmosphere [68–70].
- The presence of Si-O bonds with the organic chain was confirmed by a strong peak 287 288 doublet at 101.7 eV. Similar values were previously reported for silicone groups in silanes and 289 other organic, silicon-containing compounds [58,71]. Finally, the C1s peak region was analysed and deconvoluted in three different chemical states. The most significant component, detected 290 291 at 284.7 eV, should be ascribed to C-C and C-H bonds in the functionalisation molecules forming the shell of the nanoparticles. Its total share in the analysed signal ranges between 33.3 292 293 and 36.8 at.%. Importantly, the presence of the component mentioned above may be caused by adventitious carbon from the air exposure [72]. The second notable component lies at 286.2 eV, 294 295 an energy range typical for C-N bonds in amines and C-O bonds [73,74]. The share of the organic chain (measured as a sum of C-C and C-N components) is naturally the most prominent 296 297 for the shortest amino chains with Fe₃O₄@SiO₂-N₁ molecule functionalisation. However, the significant differences were not observed between Fe₃O₄@SiO₂-N₂ and Fe₃O₄@SiO₂-N₃ 298 299 samples, what is similar to the earlier conclusion regarding Si2p component. Finally, the last C1s peak emerges for both Fe₃O₄@SiO₂-N₂ and Fe₃O₄@SiO₂-N₃ samples, at energies 300 exceeding 288 eV. This component is most often ascribed to carbon dioxide, which is probably 301 302 adsorbed onto the nanoparticles surface [75]. Surface defects as well as structure modifications 303 of the examined compounds influence the CO₂ adsorption [76,77]. Since its contribution is the highest for the Fe₃O₄@SiO₂-N₃ sample, it is suggested that its presence is connected with 304 305 changes within >NH groups.

These analyses are confirmed in the distribution of various components in O1s spectra, 306 which were deconvoluted in three peaks, connected with iron oxides (529.9 eV), silica, and 307 308 possible C-O interaction (531.7 eV) and C=O bonds (533.5 eV). The Fe₃O₄ signal is the strongest for Fe₃O₄@SiO₂-N₁ sample and is up to four times weaker for Fe₃O₄@SiO₂-N₃, 309 310 where, on the other hand, the signal from C=O bonds is more prominent. The two times higher contribution from silica in the O1s of Fe₃O ₄@SiO₂-N₁ sample was also confirmed, strongly 311 312 supporting the hypothesis regarding the smaller functionalisation thickness of these nanoparticles. 313

		Fe2p		Si2p	N1s		Cls			<i>O</i> 1 <i>s</i>		
_		Fe ²⁺	Fe ³⁺	Si-O	>NH	$-NH_2$	C-C	CN	C=O	Fe-O	Si-O	C=O
	BE / eV	709.8	711.4	101.7	399.2	401.2	284.7	286.1	288.5	529.9	531.7	533.5
	N_1	1.1	1.0	13.0	1.3	5.7	33.3	12.8	1.3	4.0	25.3	1.2
	N_2	0.7	0.7	7.9	2.8	3.4	34.2	22.0	4.4	2.6	16.9	4.3
_	N_3	0.1	0.1	7.9	8.2	1.7	36.8	16.1	8.0	0.9	17.0	3.1

Table 1. Surface chemical composition of $Fe_3O_4@SiO_2-N_1$, $Fe_3O_4@SiO_2-N_2$, and $Fe_3O_4@SiO_2-N_3$ samples based on the deconvoluted high-resolution XPS spectra.

319 **3.4.** Simultaneous electrochemical determination of Cd²⁺, Pb²⁺, and Cu²⁺

The individual and simultaneous determination of Cd^{2+} , Cu^{2+} , and Pb^{2+} applying aminofunctionalised Fe₃O₄@Carbon microspheres were previously measured by Bai et al. [78] using modified glassy carbon electrode.

In this work, the simultaneous detection of Cd^{2+} , Pb^{2+} , and Cu^{2+} was carried out under optimised experimental conditions using DPASV technique and HDM electrode. The main advantage of these electrodes, besides its surface reproducibility and fast measurement, [79] is the analysis of Fe₃O₄@SiO₂-N_n nanoparticles to assess their capability for binding the metal ions without electrode modification. We investigated three types of nanoparticles differing in the number of amino groups in the outer carbon chain — Fe₃O₄@SiO₂-N₁ with one amino group, Fe₃O₄@SiO₂-N₂ with two amino groups, and Fe₃O₄@SiO₂-N₃ with three amino groups.

To achieve this goal, all measurements were conducted under laboratory conditions to reduce the risk of environmental mercury contamination. Mercury from HDME can be reused after proper treatment. Two-stage DPASV analysis involved pre-concentration and metal ions stripping. First, the Cd^{2+} , Pb^{2+} , and Cu^{2+} ions were electrodeposited onto the working electrode by application of the negative potential (-0.9 V). Subsequently, the faradic current obtained by oxidation was recorded during the potential sweep toward the anodic direction (-0.8 V to 0.0 V).

To examine the selected ion binding abilities of $Fe_3O_4@SiO_2-N_1$, $Fe_3O_4@SiO_2-N_2$, and Fe₃O₄@SiO₂-N₃, series of measurements were performed in the solution containing Cd²⁺, Pb²⁺, and Cu²⁺, 4.5 μ M concentration. All electrochemical experiments were performed in 0.5 M KCl pH = 6.5 due to the formation of hydroxides of utilised metals at pH higher than 7 [58]. Furthermore, the adsorption of metal ions depends on the charge located on the nanocomposite surface and the number of functional groups [80].

Three well-defined peaks at -0.63 V, -0.42 V, and -0.17 V in anodic stripping voltammograms confirm the presence of Cd²⁺, Pb²⁺, and Cu²⁺ in the solution, respectively (see, Figure 6). During the next portions of nanoparticles addition, a decrease in the intensity of the ions peaks was observed. The rate of peaks intensity change depended on the determined ion and used nanoparticles type. In all presented voltammograms, the dilution factor was expressed by the formula: $DF = \frac{V_0 + V_s}{V_0}$, where V₀ is the initial volume and V_s is the step volume applied.

Figure 6 a) presents the voltammograms obtained during the titration of Cd^{2+} , Pb^{2+} , and Cu²⁺ by Fe₃O₄@SiO₂-N₁. The metal ion peaks intensity decreased during the addition of the next portions of nanoparticles in an amount of 1.18 mg to 9.41 mg, conducted in eight steps. The obtained results directly indicate that the initial linear current peak (blue intermittent line) decreases for Pb^{2+} and Cu^{2+} ions of each nanoparticles portion.

The intensity of Cd^{2+} peak decreased by a half and remained at this stable level. After the addition of 7.06 mg of nanoparticles, the equilibrium was established and the next portion of nanoparticles caused no changes in the current peak intensity. The Fe₃O₄@SiO₂-N₁ binding percentage was calculated (Figure 6 b) for Pb²⁺ and Cu²⁺ and reached 99.7 % and 92.8 %, respectively. However, the binding percentage for Cd²⁺ remained stable at the level of 40 %. These results indicate that Fe₃O₄@SiO₂-N₁ nanoparticles express high sensitivity towards Pb²⁺ and Cu²⁺, what is observed by binding of these ions in nearly 100 %.



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Figure 6. a) Anodic stripping voltammograms and b) percentage of Cd^{2+} (4.5 μ M), Pb²⁺ (4.5 μ M) and Cu²⁺ (4.5 μ M) binding by Fe₃O₄@SiO₂-N₁ nanoparticles.

In the next step, we conducted the simultaneous experiments using Cd^{2+} , Pb^{2+} and Cu^{2+} to evaluate the Fe₃O₄@SiO₂-N₂ nanoparticles binding capacity. The titration of Cd^{2+} , Pb^{2+} , and Cu^{2+} was carried out in five steps using various amounts of Fe₃O₄@SiO₂-N₂ nanoparticles — 0.83 mg to 8.27 mg (Figure 7a).

Surprisingly, besides a decrease in the peak intensity observed during Cd^{2+} , Pb^{2+} titration, we also detected a slight shift in the peaks towards lower potentials. Figure 7a shows the voltammograms where a complete disappearance of Pb^{2+} peak and decrease in the Cd^{2+} peak intensity were observed.

In the case of Cu^{2+} titration (Figure 7a), the effect of the signal decreasing is observed only in the first two steps, following a comparable signal level afterwards, shifted toward negative potentials. This phenomenon is probably associated with the adsorption of

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- nanoparticles and their complexes to the mercury drop [81]. The irregular changes in the peakintensity clearly indicate that the equilibrium is not establishing.
- After addition of 3.31 mg Fe₃O₄@SiO₂-N₂ no significant changes in the voltammogram were observed. Figure 7b shows the binding percentage for Fe₃O₄@SiO₂-N₂ nanoparticles. The percentage of Pb²⁺ and Cd²⁺ ion binding by Fe₃O₄@SiO₂-N₂ was established at 98.5 % and 66.6%, respectively. It is worth to notice that there was no ion binding observed for Cu²⁺. The percentage of Cu²⁺ binding by Fe₃O₄@SiO₂-N₂ remains at 0 % even if nanoparticles were added in an excess. An average of obtained results and slight differences in Cu²⁺ peak intensity were regarded as measurement errors.



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Figure 7. a) Anodic stripping voltammograms and b) percentage of Cd^{2+} (4.5 μ M), Pb²⁺ (4.5 μ M), and Cu²⁺ (4.5 μ M) binding by Fe₃O₄@SiO₂-N₂ nanoparticles.

The voltammograms presented in Figure 8a reveal the Cd^{2+} , Pb^{2+} , and Cu^{2+} titration by Fe₃O₄@SiO₂-N₃ in twelve steps in the nanoparticles amount range of 0.05 mg to 3.97 mg. The addition of the next nanoparticles portions led only to the disappearance of the Cu²⁺ peak. The Cd²⁺ and Pb²⁺ slight peak intensity changes were considered to be in the range of measurement error. For Fe₃O₄@SiO₂-N₃ nanoparticles, the Cu²⁺ binding percentage reached 92.5 %, while 0 % binding percentage was observed for Cd²⁺ and Pb²⁺ ions (Figure 8 b).



Figure 8. a) Anodic stripping voltammograms and b) percentage of Cd^{2+} (4.5 μ M), Pb²⁺ (4.5 μ M), and Cu²⁺ (4.5 μ M) binding by Fe₃O₄@SiO₂-N₃ nanoparticles.

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Figure 9 presents the comparison of ion binding percentage for each $Fe_3O_4@SiO_2-N_n$ nanoparticle. The binding percentage was recounted for 4 mg of nanoparticles added to the ion solution. The highest observed binding percentage for Pb^{2+} was over 96%, both for $Fe_3O_4@SiO_2-N_1$ and $Fe_3O_4@SiO_2-N_2$. The slightly smaller binding percentage was observed for Cu^{2+} binding by $Fe_3O_4@SiO_2-N_3$ and $Fe_3O_4@SiO_2-N_1$ resulting in 93.4 % and 85.5 %, respectively.

Furthermore, there was no Cd^{2+} , Pb^{2+} , and Cu^{2+} binding observed for Fe₃O₄@SiO₂-N₃, Fe₃O₄@SiO₂-N₃, and Fe₃O₄@SiO₂-N₂, respectively. These results directly indicate that the Fe₃O₄@SiO₂-N₃ nanoparticles bind Cu²⁺ with high selectivity.



Figure 9. Cd²⁺, Pb²⁺, Cu²⁺ ions binding percentage for Fe₃O₄@SiO₂-N₁, Fe₃O₄@SiO₂-N₂ and
Fe₃O₄@SiO₂-N₃ nanoparticles

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On the basis of the structural characteristics of Cu (II) diamine complexes supported on silica gel and the distribution of these forms as a function of the pH solution described by Nowicki [82], the proposed structure of copper complex formation by $Fe_3O_4@SiO_2-N_n$ is presented in Figure 10. It seems that formation of complexes with metal ions with 1:1 and 1:2 stoichiometry is the key factor in the complexation of ions by amines in the hybrid material (Figure 10).

The number of donor nitrogen atoms in the structure of the complexes, the size of the ions, the density of the charge of metal ions, and the number of water molecules that hydrate both the complexes and ligands significantly determine the stoichiometry and the process of complex formation by the hybrid material [83].

The differences in the binding selectivity for the examined metal ions by Fe₃O₄@SiO₂-N_n is probably related to the presence of intramolecular hydrogen bonds occurring both in the external and internal parts of the functional layer. The observation that Fe₃O₄@SiO₂-N₁ binds Cd²⁺, Pb²⁺, Cu²⁺, Fe₃O₄@SiO₂-N₂ binds Cd²⁺, Pb²⁺, and Fe₃O₄@SiO₂-N₃ binds only Cu²⁺ results from these interactions. The aqua and amino complexes form between metal ions and amines with the deposition directly on a hybrid material. Subsequently, free electron pairs in this material, which come to varying degrees from nitrogen

- 431 atoms of amines, determine the manner and selectivity of the ion binding with the studied ma-
- 432 terial.



Figure 10. Proposed structure of the two-type complexes a) 1:1 and b) 1:2 $Fe_3O_4@SiO_2-N_n$

- 435 nanoparticles and ion metal interactions.
- 436

437 **3.5.** Cu²⁺ adsorption-desorption experiment using Fe₃O₄@SiO₂-N₃ nanoparticles

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Based on the high selectivity of Fe₃O₄@SiO₂-N₃ for Cu²⁺ which was observed using 439 electrochemical method, we decided to evaluate the adsorption-desorption properties only of 440 this studied nanoparticle. It is worth to notice that, according to the authors' knowledge, this 441 experiment using DPASV was performed for the first time. The procedure of Cu^{2+} adsorption 442 was described in the experimental section. 5.08 mg of Fe₃O₄@SiO₂-N₃ was used to bind 443 43 nmol of Cu²⁺ in 0.5 M KCl solution. The adsorption process for nanoparticles containing an 444 amino group is usually performed from a couple of minutes to hours [84–86,43]. In this work, 445 446 the adsorption process was performed within 40 min incubation time at room temperature, with shaking. The desorption process was performed in 0.1 M HCl to obtain acidic pH and 447 protonation of amino groups leading to the Cu²⁺ ions desorption. The desorption process was 448 449 conducted using DPASV method directly after the addition of HCl. According to the previous research, the hydrochloric acid was selected as an optimal desorption agent [61,84]. In other 450 451 study the desorption time ranged from 5 min to 40 min [43,85]. We, however, established the desorption time which was shorter than 5 minutes. Figure 11 shows the voltammograms 452 obtained for standard Cu²⁺ solution and after the nanoparticles regeneration. The peak shift is 453 the consequence of different pH of the solution. The calculated Cu²⁺ removal efficiency was 454 99.9%. 455

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Figure 11. Comparison of anodic stripping voltammograms of 0.5 M KCl electrolyte (blank),
Cu²⁺ standard solution C = 4.3 μM, Cu²⁺ after Fe₃O₄@SiO₂-N₃ nanoparticles regeneration.

Proper selection of pH range, which effects the behaviour of the nanoparticles, the form 461 of determined metal ion, and its solubility, is the most important factor for the examination of 462 the adsorption and desorption process efficiency [86]. The form of Cu²⁺ depends on the pH 463 value of the solution. Cu^{2+} species occur at pH <7 [84,87]. At pH>7 different derivative 464 products of Cu^{2+} hydrolysis — $Cu_2(OH)_2^{2+}$, $Cu(OH)^+$, $Cu(OH)_2$, $Cu(OH)_3^-$, $Cu(OH)_4^-$ — exist 465 in the solution [88]. The Cu^{2+} quantity drops with the increasing pH value, what leads to the 466 precipitation of various hydrolysis forms of Cu²⁺. Due to this phenomenon, the adsorption 467 process was performed at pH 6.5. 468

469 The adsorption and desorption process occurring for the studied nanoparticles is the 470 consequence of the acid-base interactions. In an aqueous solution both H₃O⁺ and metal ions 471 undergo the adsorption processes onto amino groups present in Fe₃O₄@SiO₂-N_n nanoparticles (Figure 12). Low pH value causes the increase of H_3O^+ species in a solution and the protonation 472 473 of amino groups present on the nanoparticles surface. This, in consequence, leads to the decrease in the metal ion concentration due to the nanoparticle adsorption (Figure 12). On the 474 475 other hand, high pH value is associated with the elevated number of hydroxyl groups in the solution, what causes the amino groups deprotonation (Figure 12). In consequence, the 476 477 deprotonated amino groups increased the capability of the nanoparticles to bind metal ions [86]. 478



480 Figure 12. Scheme of the proposed adsorption and desorption mechanism for 481 the $Fe_3O_4@SiO_2-N_n$ nanoparticles — metal ions interaction.

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483 **4.** Conclusions

484 In present work we examined a series of functionalised magnetite nanoparticles 485 $Fe_3O_4@SiO_2-N_n$ as a novel Cd^{2+} , Pb^{2+} , Cu^{2+} nano-adsorbent in KCl aqueous solution.

First, we synthetised the nanoparticles coated preliminary with SiO₂ using TEOS and then with various carbon chains containing a different number of amino groups — $Fe_3O_4@SiO_2-N_1$, $Fe_3O_4@SiO_2-N_2$, and $Fe_3O_4@SiO_2-N_3$. FT-IR and XPS spectra confirmed the presence of characteristic functional groups on the nanoparticles surface. Additionally, SEM and TEM analysis were utilised to confirm the homogenous spherical 30 to 50 nm nanostructures.

492 These three types of obtained nanoparticles were used as Cd^{2+} , Pb^{2+} , Cu^{2+} metal ion 493 adsorbents. Metal ion binding ability of Fe₃O₄@SiO₂-N_n was measured using DPASV method 494 in combination with HDME in 0.5 M KCl solution.

To compare binding capacity in $4.5 \,\mu\text{M Cd}^{2+}$, Pb^{2+} , and Cu^{2+} solutions, the binding percentage was recalculated for 4 mg of used nanoparticles. Obtained results show that the adsorption rate is different for each ion depending on the nanoparticles type. The ion binding capacity and selectivity depends on the interactions occurring between the outer carbon amino chains and the metal ion.

The highest binding percentage -96% — was observed for Pb²⁺ binding for both 500 Fe₃O₄@SiO₂-N₁ and Fe₃O₄@SiO₂-N₂. Furthermore, slightly lower binding level of nearly 93 % 501 was observed for Fe₃O₄@SiO₂-N₃Cu²⁺. The middle value of the binding percentage - 85% -502 was observed for Cu^{2+} binding by Fe₃O₄@SiO₂-N₁. The lowest binding percentage was found 503 in the case of Fe₃O₄@SiO₂-N₂ and Fe₃O₄@SiO₂-N₁ for Cd²⁺ at the level of 60% and 31%, 504 respectively. Moreover, the binding was not observed for Cd²⁺ and Pb²⁺ by Fe₃O₄@SiO₂-N₃ 505 and for Pb²⁺ by Fe₃O₄@SiO₂-N₃. The obtained results show that the nanoparticles with three 506 amino groups in the outer chain — $Fe_3O_4@SiO_2-N_3$ — bind Cu^{2+} with high selectivity. 507

508 Furthermore, we used the adsorption and desorption experiment to analyse the Cu^{2+} 509 binding selectivity of Fe₃O₄@SiO₂-N₃. The obtained results directly indicate that the recovery 510 of Cu²⁺ from the aqueous solution is very high and reached 99.9-%.

Examined series of amino functionalised $Fe_3O_4@SiO_2-N_n$ nanoparticles are promising metal ion nano-adsorbents due to their high ion capacity, easy separation using magnetic field, and renewability based on the pH value control.

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